17 Keystone

Steel Lintel Manual



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Keystone produces more than just steel lintels. Our specialist product range is designed to meet the needs of even the most complex project.

HI-THERM+

Keystone has redefined lintel performance with Hi-therm+ the low cost solution to reduced Carbon Emissions and improved Fabric Energy Efficiency.



Keystone produces a wide range of standard galvanised steel lintels. All Keystone standard lintels satisfy the Thermal Performance requirements of all UK building regulations.



Keystone's full range of lintels is also available in stainless steel, providing the same high quality and performance features as our standard galvanised lintels.

SPECIAL LINTELS

Keystone offers a complete custom design service to ensure your project has the best lintel for the job. Our technical expertise is renowned for value engineering the optimum solution.

BRICK SLIP FEATURE LINTELS

Keystone Brick Slip Feature Lintels are a one piece, prefabricated unit with factory applied brick slips. Units are manufactured bespoke to order and can achieve even the most challenging architectural designs.

MASONRY SUPPORT & WINDPOST SYSTEMS

Keystone continues to set the standard for masonry support and windpost systems for a range of building frame configurations. The innovative Keystone Masonry Support System provides a versatile solution when masonry support is required.

CAVITY TRAYS

The Keystone Cavity Tray presents a lightweight, simple to install and long lasting solution to preventing dampness from penetrating below the roof line.

















Steel Lintel Manual

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Supply Chain Sustainability School









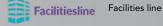
Construction line







SSIP Acclaim Accreditation





Home Builders Federation







Building Research Establishment



UKCA Marking



RIBA CPD Approved

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Keystone Lintels gives a hassle free service from enquiry stage through to delivery onsite. You can relax in the knowledge that your order is in the hands of experts.

Service





TECHNICAL SUPPORT

Keystone provides comprehensive technical support for all products. Our free scheduling and specification service offers fast turnaround on standard lintels, masonry support and windpost systems.

Keystone leads the market with a bespoke design service for special lintels and brick slip feature lintels, including onsite measurement and technical assistance.

Our in-house experts use the latest thermal modelling software to advise clients on the optimum lintel solution for compliance with and beyond the latest building regulations.

By contacting our engineers at an early stage of your design process, you will potentially gain significantly more design flexibility for the overall project. Please contact your local Keystone technical office.

Please refer to our Fax Back Forms for special lintel requirements. Detailed measuring advice and Fax Back Enquiry Forms are available to download at: www.keystonelintels.com/technical.

FASTRACK DATABASE FOR CAD

The Keystone Fastrack Database is accessible from the Keystone website and provides downloads of CAD files for a selection of Keystone Steel Lintels.

DELIVERY

Keystone's fast, efficient delivery service is renowned throughout the construction industry. Our logistics solution is recognised by our customers for superior supply chain management.

Keystone continues to provide the largest range of lintels available, with the shortest lead times in the industry. We have invested in large stock inventories at our two manufacturing and distribution centres reassuring our customers that all our standard lintels are instantly available upon request.

Keystone has revolutionised the steel lintel industry by manufacturing and delivering 'special' lintels with lead-times historically associated with ex-stock items.

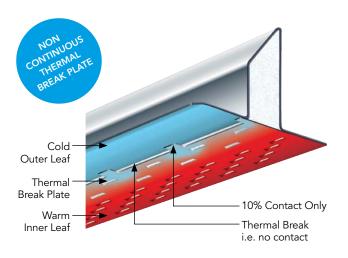
Keystone products are available through a national network of merchant suppliers.



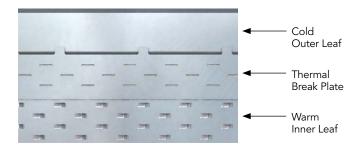
Performance

STANDARD KEYSTONE LINTEL

with patented Thermal Break Plate



Standard Keystone Lintel with patented non continuous Thermal Break Plate



All Keystone standard lintels satisfy the thermal performance requirements of England and Wales' Part L of the building regulations, Northern Ireland's Part F and Scotland's Technical Handbook, section 6.

FIRE PERFORMANCE

Keystone lintels have been subjected to a fire test (ref: WARRES No.101263) in accordance with BS 476: Part20: 1987, at Exova Warringtonfire and achieved a one hour fire performance.

GALVANISED STEEL

Keystone's standard range of lintels are manufactured from high quality grade pre-galvanised mild steel to BS EN 10346:2015 DX51D plus Z600 or grade Z275 to BS EN10025-2:2019 with minimised spangle finish and a minimum yield stress of 250N/mm².

STAINLESS STEEL

Please refer to page 53 for details.

STRUCTURAL PERFORMANCE

The Keystone Lintel range has safe working loads as detailed in each applicable loading table in our Brochure. The structural performance figures within each table have been ascertained by testing in accordance with the requirements of standards BS EN 846-9:2016 and BS EN 845-2:2013+A1:2016.

The figures take into account the different loading arrangements which are common to traditional cavity wall construction.

Differential Total UDL kN 3:1 Up to 75% loading on the inner leaf.

Differential Total UDL kN 19:1 Up to 95% loading on the inner leaf.

LINTEL LOAD TABLES

For full details of load tables specific to your lintel type please see Lintel Range & Loading Tables pages 11-49 & 73.

Differential Load 3:1 ratio, 75% load on inner leaf. Differential Load 19:1 ratio, 95% load on inner leaf.

Lintel types: S/K-50, S/K-70, S/K-90, HD/K-50, HD/K-70, HD/K-90, S/K-50 WIL 215, S/K-70 WIL 215, S/K-90 WIL 215, S/K-110, S/K-130, S/K-150, SB/K, T/K, SL/K, RB/K, TJ/K, INT/K-100, SW/K, IB/K, EL/K-50, EL/K-90, CFS/K, X/K have been tested as a composite unit with surrounding masonry, built in accordance with BS EN 1996-2:2006.

LINTEL LIFE SPAN

The Keystone lintel range complies with the technical requirements of the BLP (Building Life Plans) regarding the durability data of mild steel, cold formed lintels.

POLYSTYRENE INSULATION

Keystone lintels are insulated with expanded CFC free polystyrene and conform to BS EN 13163:2012.

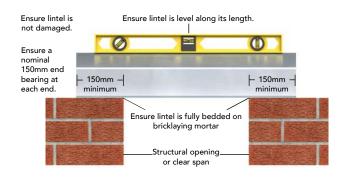


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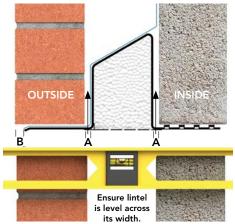
Lintel Installation

- 1 Lintels should be installed with a minimum end bearing of 150mm, bedded on mortar and levelled along its length and across its width.
- 2 The masonry above the lintel should be built in accordance with BS EN 1996-2:2006.
- 3 Raise the inner and outer leaves simultaneously to avoid excessive eccentricity of loading, with a maximum height difference of 225mm (masonry should be laid on a mortar bed and all perpendicular joints should be filled).
- 4 Allow the mortar to cure before applying floor or roof loads (Temporary propping beneath a steel lintel is practised to facilitate speed of construction).
- 5 The NHBC recommend a damp proof course (DPC) or cavity tray should be installed over all openings in external cavity walls.
- 6 When installing concrete floor units or other heavy components above a lintel, care should be taken to avoid shock loading and floor units should not be dragged into position. Masonry immediately above the lintel should be allowed to cure.
- 7 Point loads should not be applied directly onto lintel flanges. Lintels should have a minimum of 150mm masonry between the flange and the application level of any form of loading. Consult Keystone's technical department if applying a point load above a lintel.
- 8 The external lintel flange must project beyond the window/door frame and it is recommended that a flexible sealing compound is used between the underside of the lintel flange and the frame.
- 9 When the underside of a lintel is exposed, its appearance can be enhanced by the addition of lintel soffit cladding.
- 10 Do not cut lintels to length or modify them in any way without consulting a Keystone engineer.

ENSURE LINTEL IS LEVEL ALONG ITS LENGTH



LINTEL POSITION WITHIN A CAVITY WALL

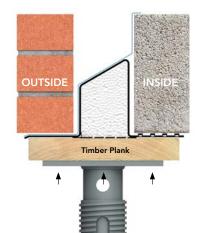


In accordance with BS EN 1996-2:2006 and NHBC requirements all external wall lintels MUST be installed with a flexible damp proof course with the exception of those adequately protected by an eaves overhang or similar form of protection.

A Lintel should be centred in the cavity and the distance between lintel up-stand and masonry must not exceed 10mm

B Masonry should not overhang any flange by more than 25mm.

PROPPING



The practice of propping a lintel is sometimes used to facilitate speed of construction. It should only be introduced after initial masonry load has been applied to the lintel.

When propping a lintel, a horizontal timber plank should be placed along the underside of the lintel and suitable* props secured into place at maximum 1200mm centres.

* Suitability of props is the responsibility of site management.



Selecting the Correct Lintel

YOU WILL NEED TO KNOW 3 THINGS

What is the wall construction?
What is the length of the lintel?
What is the load to be supported by the lintel?

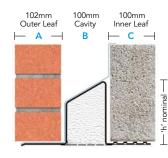
STAGE 1 - SELECT WALL TYPE

Cavity Wall Timber Frame Single Leaf Solid Wall Internal Partition External Solid Wall Internal Partition

EXAMPLE 1. CAVITY WALL CONSTRUCTION

You will need to know:

- A Outer Leaf = 102mm Brick
- B Cavity = 100mm
- C Inner Leaf = 100mm Block



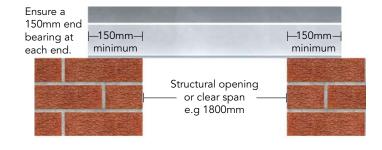
STAGE 2 - WHAT IS THE LENGTH OF THE LINTEL?

EXAMPLE 2: LINTEL LENGTH

How wide is the structural opening?

- 1 Measure the size of the structural opening i.e. the clear span between the masonry supports.
- 2 Add 150mm minimum bearing to each end.

Example lintel length = 150 + 1800 + 150 = 2100mm

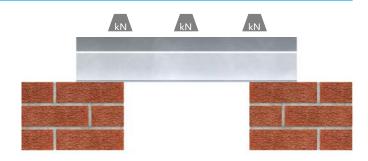


STAGE 3 - WHAT IS THE LOAD TO BE SUPPORTED BY THE LINTEL?

EXAMPLE 3: LOAD ON LINTEL

The load on a lintel comes from...

- 1 Masonry
- 2 Roof Loads: Truss/Attic/Cut/...
- 3 Floor Loads: Joists/Slabs/...
- 4 Live Loads: Residential use Commercial use/Industrial use/...
- 5 Combination of above



NOTE The load ratio between outer and inner leaves of the cavity wall will need to be determined.

If you are not skilled in assessing loads please contact Keystone's Technical Team and avail of our free scheduling service.

Lintel Range Index

SECTION

HI-THERM+ RIGID POLYMER/STEEL LINTEL



HI-THERM+ **RIGID** POLYMER/ **STEEL LINTEL** Psi 0.05 W/m.K

Cavity Width 90-165mm



CODE	PAGE
HT/S+	11

GALVANISED STEEL LINTEL RANGE



100MM **INNER LEAF** Cavity Width 50mm-165mm





| 102 | Cavity | 100 |

LOADING TYPE	CODE	PAG
Standard Loading	S/K	13
Heavy Duty Loading	HD/K	14
	XHD/K	15
Extra Heavy Duty Loading	CFS/K	16
	XCFS/K	17
Extreme Loading	X/K	18



125MM-150MM **INNER LEAF** Cavity Width 50mm-165mm





| 102 | Cavity | 150 |

LOADING TYPE	CODE	PAGE
Standard Loading	S/K WIL	20
Heavy Duty Loading	HD/K WIL	21
	XHD/K WIL	22
Extra Heavy Duty Loading	CFS/K WIL	23
	XCFS/K WIL	24
Extreme Loading	X/K WIL	25
Chandard Landin	C/V 21E \\//	





Standard Loading	S/K 215 WIL
Heavy Duty Loading	HD/K 215 WIL
Extreme Loading	X/K 215 WIL



125MM-150MM **OUTER LEAF**

Cavity Width 50mm-165mm





| Cavity | 100 |

LOADING TYPE	CODE	PAGE
Standard Loading	S/K WOL	30
Heavy Duty Loading	HD/K WOL	31
	XHD/K WOL	32
Extra Heavy Duty Loading	CFS/K WOL	33
	XCFS/K WOL	34
Extreme Loading	X/K WOL	35

S/K 215 WOL

PAGE

215MM **OUTER LEAF** Cavity Width

50mm-165mm





215 Cavity 100

LOADING TYPE	CODE
Standard Loading	EL/K 90

Standard Loading



EAVES LINTEL



PAGE

PAGE

48

PAGE

48

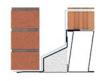
49 49



SECTION



PORO-CAV



LOADING TYPE	CODE	PAGE
Standard Loading	See 2 part spec	38
	See 2 part spec	39



TIMBER FRAME Various Cavity Widths



LOADING TYPE	CODE	PAGE
Standard Loading	T/K	41
Heavy Duty Loading	HDT/K	42
Extra Heavy Duty Loading	XHDT/K	40

SOLID WALL



SINGLE LEAF



LOADING TYPE	CODE	PAGE
Standard Loading	SB/K	43
Heavy Duty Loading	SL/K	43

CODE

INT/K-100 SW/K-100



BOX LINTEL



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Ĭ.
Ĭ.
8
8
1
4
6

LOADING TYPE	CODE
	HDBOX/K-200
	HDBOX/K-150
Heavy Duty Loading	HDBOX/K-100
	BOX/K-200
	BOX/K-150
	BOX/K-100
Standard Loading	BOX/K-75

LOADING TYPE

Standard Loading



100MM **SOLID WALL**

SOLID WALL

215MM



LOADING TYPE	CODE
Standard Loading	SW/K
Heavy Loading	IB/K-2C
Extra Heavy Loading	IB/K-3C
Extreme Loading	IBX/K

EXTENDED LINTEL RANGE



EXTENDED LINTEL RANGE

Various Cavity Widths



LOADING TYPE	CODE	PAGE
Roller Shutter	_	50
Cant Brick/Stepped Lintel	_	51
Feature Plate	_	51
Universal Arch Lintel	_	51
Weep Vents & Stop Ends	_	52

STAINLESS STEEL LINTEL RANGE



STAINLESS STEEL LINTEL RANGE

Various Cavity Widths



Keystone Standard Lintels are also available in stainless steel. Outstanding durability through austenitic chromiun nickel steel BS EN 10088-part 2 Astm 240 (European Grade 1.4307). Suitable for use in coastal and industrial environments. All Keystone galvanised steel loading tables apply.

PAGE

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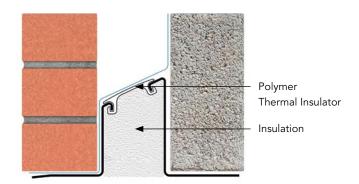
CAVITY WALL HI-THERM+ LINTEL

Range Cavity Widths 90-165mm 100mm Inner Leaf

The low cost solution to reduced carbon emissions and improved Fabric Energy Efficiency

Keystone leads the way with the development of a completely unique lintel range to address the thermal requirements of new building regulations which require that lintels should be assessed for their effect on the thermal performance of a building. The thermal performance of a lintel is expressed in terms of Psi Values (Ψ) i.e. linear thermal transmittance.

Psi 0.03 - 0.06 W/m.k



Psi COMPARISON CHART

Hi-therm+ can achieve the Appendix R value for steel lintels in Part L 2021 depending on the wall construction. This table shows how Hi-therm+ outperforms all other lintel types.

LINTEL TYPE COMPARISON	VALUES
Keystone Hi-therm+ Lintel	0.03-0.06 W/m.K
Part L Appendix R value	0.5 W/m.K
Standard Lintel	0.22 W/m.K
Default Non Plated Steel Lintel	1.0 W/m. K
Plated Steel Lintel (Default) Table K1	1.0 W/m. K

^{*} Depending on wall construction

KEY BENEFITS

- Up to 5 times more thermally efficient than a standard steel cavity wall lintel.
- Hi-therm+ is the only BBA approved thermally enhanced lintel on the market.
- Hi-therm+ achieves the Appendix R value for steel lintels in Part L.
- Hi-therm+ is a low cost solution to improving both the CO₂ & Fabric targets in line with Part L Building Regulations.
- Hi-therm+ will assist with achieving Part L with 100mm cavity therefore reducing the need for wider cavities.
- Hi-therm+ will assist with part L compliance without the need for renewable technologies.
- Better Buildability offers the simplicity of a one piece, structurally superior top hat design creating stability during the building process, unlike a two part lintel solution.
- Maintenance free.



HI-THERM+ LINTEL

Cavity widths from 90mm-165mm

OUTER LEAF
102mm

INNER LEAF
100mm

HT/S+ STANDARD LOAD

Place mortar bed on top of blockwork before floor units are laid to provide even distribution of load. Lintels may be propped to facilitate speed of construction. See Lintel Installation on page 6.

DAMP PROOFING

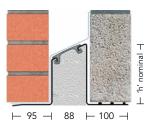
Provide a damp proof course over all lintels. For more guidance please see our on-line brochures or contact our technical team.



HT/S+ 100 (For cavity widths 90 -105)

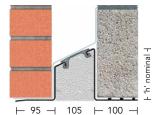
Manufactured Length 150 increments	600- 1200	1350- 1500	1650- 1800	1950- 2100	2250- 2400	2550- 2700	2850-* 3600	3750-* 4200
Height (h)	100	107	150	150	175	190	234	234
Thickness	1.6	2.0	2.0	2.0/2.5	2.0/2.5	2.5	2.9	3.2
Total UDL kN 3:1	12	16	19	21	23	27	27	27
Total UDL kN 19:1	10	13	16	17	18	22	20	22

Standard Load



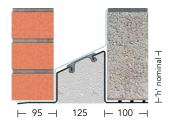
HT/S+ 110 (For cavity widths 110 -125)

Manufactured Length 150 increments	600- 1500	1650- 1800	1950- 2100	2250- 3000	3150-* 3600	3750-* 4200
Height (h)	118	118	130	190	234	234
Thickness	2.0	2.0/2.5	2.5	2.5/2.9	2.9	3.2
Total UDL kN 3:1	16	22	21	27	27	27
Total UDL kN 19:1	13	18	17	22	20	22



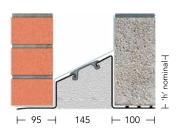
HT/S+ 130 (For cavity widths 130 -145)

Manufactured Length 150 increments	600- 1500	1650- 1800	1950- 2100	2250- 3000	3150-* 3600	3750-* 4200
Height (h)	118	118	130	190	234	234
Thickness	2.0	2.0/2.5	2.5	2.5/2.9	2.9	3.2
Total UDL kN 3:1	16	22	21	27	27	27
Total UDL kN 19:1	13	18	17	22	20	22



HT/S+ 150 (For cavity widths 150 -165)

Manufactured Length 150 increments	600- 1500	1650- 1800	1950- 2100	2250- 3000	3150-* 3600	3750-* 4200
Height (h)	118	118	130	190	234	234
Thickness	2.0	2.0/2.5	2.5	2.5/2.9	2.9	3.2
Total UDL kN 3:1	16	22	21	27	27	27
Total UDL kN 19:1	13	18	17	22	20	22



CAVITY WALL 100mm INNER LEAF

Cavity Widths 50-165mm 100mm Inner Leaf

Please use this table to identify the Lintel code required based on cavity width and loading. Contact our technical department for more details on these lintel options. Please note that only a selection of the range is illustrated in this manual.

100MM INNER LEAF

LOADING Cavity Standard **Heavy Duty Heavy Duty Extra Heavy Duty Extra Heavy Duty** Extreme Width (mm) * 50-65 S/K-50 HD/K-50 XHD/K-50 CFS/K-50 XCFS/K-50 X/K-50 * 70-85 S/K-70 HD/K-70 XHD/K-70 CFS/K-70 XCFS/K-70 X/K-70 90-105 S/K-90 HD/K-90 XHD/K-90 CFS/K-90 XCFS/K-90 X/K-90 110-125 S/K-110 HD/K-110 XHD/K-110 CFS/K-110 XCFS/K-110 X/K-110 * 130-145 S/K-130 HD/K-130 XHD/K-130 CFS/K-130 XCFS/K-130 X/K-130 150-165 S/K-150 HD/K-150 XHD/K-150 CFS/K-150 XCFS/K-150 X/K-150

Lintel Hotlines

UK - 01283 200 150 N.I - 028 8676 2184 ROI - 048 8676 2184

Fax Back Enquiry Forms are available for download at www.keystonelintels.com

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CAVITY WIDTH

^{*}These cavity widths are not illustrated in this manual - please contact our technical department for details.



CAVITY WALL

Cavity widths from 50mm-165mm

OUTER LEAF 102mm

INNER LEAF
100mm

S/K

Place mortar bed on top of blockwork before floor units are laid to provide even distribution of load. Lintels may be propped to facilitate speed of construction. See Lintel Installation on page 6.

DAMP PROOFING

Provide a damp proof course over all lintels. For more guidance please see our on-line brochures or contact our technical team.

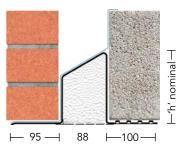


Standard Load

S/K-90 (For cavity widths 90-105mm)

Manufactured length 150mm increments	600- 1200				2250- 2400	2550- 2700	2850- 3000	3150- 3600	3750- 4000	4200	4350- 4800
Height 'h'	87	87	107	123	148	161	173	199	199	199	217
Thickness	1.6	1.8	2.0	2.0	2.0	2.5	2.5	2.9	2.9	3.2	3.2
Total UDL kN 3:1	12	16	19	21	23	27	27	27	26	27	27
Total UDL kN 19:1	10	13	16	17	18	22	20	20	19	22	22

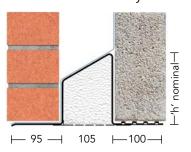
90-105mm Cavity



S/K-110 (For cavity widths 110-125mm)

Manufactured length 150mm increments	600- 1500	1650- 1800	1950- 2100	2250- 2700	2850- 3000	3150- 4000	4200- 4800
Height 'h'	100	112	125	163	196	197	214
Thickness	2.0	2.0	2.0	2.5	2.9	3.2	3.2
Total UDL kN 3:1	16	22	21	25	27	26	25
Total UDL kN 19:1	13	18	17	20	22	19	20

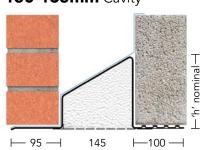
110-125mm Cavity



S/K-150 (For cavity widths 150-165mm)

Manufactured length 150mm increments	600- 1500	1350- 1500	1650- 1800	1950- 2100	2250- 2400	2550- 3000	3150- 3600	3750- 4000	4200- 4800
Height 'h'	86	86	120	120	149	150	175	176	194
Thickness	1.8	2.0	2.0	2.0	2.0	2.5	2.5	3.2	3.2
Total UDL kN 3:1	12	15	22	21	25	25	26	26	25
Total UDL kN 19:1	10	13	18	17	20	20	19	19	20

150-165mm Cavity



HD/K

Place mortar bed on top of blockwork before floor units are laid to provide even distribution of load. Lintels may be propped to facilitate speed of construction.

See Lintel Installation on page 6.

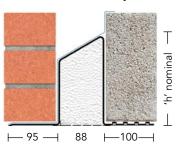
Cavity widths from 50mm-165mm

Heavy Duty Load

HD/K-90 (For cavity widths 90-105mm)

Manufactured length 150mm increments	600- 1200	1350- 1500	1650- 2100	2250- 2550	2700- 3000	3150- 3600	3750- 4200
Height 'h'	109	136	161	199	199	199	199
Thickness	2.9	2.9	2.9	2.9	3.2	3.2	3.2
Total UDL kN 3:1	30	30	40	40	40	35	33
Total UDL kN 19:1	22	22	35	35	35	32	28

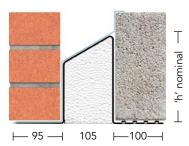
90-105mm Cavity



HD/K-110 (For cavity widths 110-125mm)

Manufactured length 150mm increments	600- 1500	1650- 2100	2250- 3000	3150- 3600	3750- 4000
Height 'h'	126	151	197	197	197
Thickness	2.9	2.9	3.2	3.2	3.2
Total UDL kN 3:1	30	30	35	32	30
Total UDL kN 19:1	20	22	30	28	26

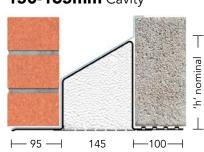
110-125mm Cavity



HD/K-150 (For cavity widths 150-165mm)

Manufactured length 150mm increments	600- 1500	1650- 2100	2250- 3000	3150- 3600	3750- 4000
Height 'h'	126	156	180	180	194
Thickness	2.9	2.9	3.2	3.2	3.2
Total UDL kN 3:1	30	30	35	30	30
Total UDL kN 19:1	20	22	30	25	26

150-165mm Cavity







Heavy Duty Load

XHD/K-90 (For cavity widths 90-105mm) Manufactured length 600-1650-1950-2250-150mm increments 1500 1800 2100 2700 Height 'h' 162 162 199 199 Thickness 3.2 3.2 3.2 3.2 Total UDL kN 3:1 50 50 55 50 Total UDL kN 19:1 45 45 45 40

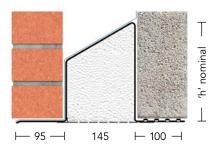
90-105mm Cavity

XHD/K-110 (For cavity widths 110-125mm)									
Manufactured length 150mm increments	600- 1500	1650- 1800	1950- 2100						
Height 'h'	151	151	197						
Thickness	3.2	3.2	3.2						
Total UDL kN 3:1	45	45	50						
Total UDL kN 19:1	40	40	40						



XHD/K-150 (For cavity widths 150-165mm)								
Manufactured length 150mm increments	600- 1500	1650- 1800	1950- 2100					
Height 'h'	156	156	194					
Thickness	3.2	3.2	3.2					
Total UDL kN 3:1	45	45	50					
Total UDL kN 19:1	40	40	40					

150-165mm Cavity



MKeystone

CAVITY WALL

Cavity widths from 50mm-165mm

OUTER LEAF 102mm

INNER LEAF

100mm

CFS/K

Total UDL kN 19:1

To achieve loading figures lintel must be built in with blockwork as shown. Ensure all perpendicular and horizontal joints are filled with mortar. Place mortar bed on top of blockwork before floor units are laid to provide even distribution of load. Lintels may be propped to facilitate speed of construction. See Lintel Installation on page 6.



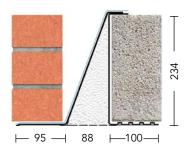
CFS/K-90 (For cavity widths 90-105mm)

70

Manufactured length 150mm increments	600- 1500	1650- 2100	2250- 3000	3150- 4000	4200- 4800
Height 'h'	234	234	234	234	234
Thickness	2.9	2.9	2.9	3.2	3.2
Total UDL kN 19:1	70	60	50	45	40

90-105mm Cavity

BRIDER

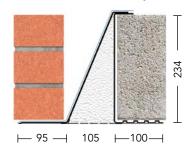


CFS/K-110 (For cavity widths 110-125mm)											
Manufactured length 150mm increments	600- 1500	1650- 2100	2250- 3000	3150- 4000	4200- 4800						
Height 'h'	234	234	234	234	234						
Thickness	2.9	2.9	2.9	3.2	3.2						

50

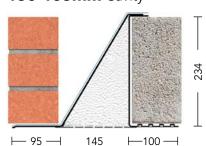
60

110-125mm Cavity



CFS/K-150 (For cavity widths 150-165mm)										
Manufactured length 150mm increments	600- 1500	1650- 2100	2250- 3000	3150- 4000	4200- 4800					
Height 'h'	234	234	234	234	234					
Thickness	2.9	2.9	2.9	3.2	3.2					
Total UDL kN 19:1	70	60	50	45	40					

150-165mm Cavity



45

40



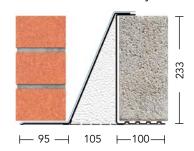


Extra Heavy Duty Load

XCFS/K-90 (For cavity widths 90-105mm)									
Manufactured length 150mm increments	600- 1800	1950- 2400	2550- 3000	3150- 3600	3750- 4800				
Height 'h'	233	233	233	233	233				
Thickness Inner	5.0	5.0	5.0	5.0	5.0				
Thickness Outer	2.9	2.9	2.9	3.2	3.2				
Total UDL kN 19:1	100	90	80	65	50				

90-105mm Cavity E88 100-1

XCFS/K-110 (For cavity widths 110-125mm)									
Manufactured length 150mm increments	600- 1800	1950- 2400	2550- 3000	3150- 3600	3750- 4800				
Height 'h'	233	233	233	233	233				
Thickness Inner	5.0	5.0	5.0	5.0	5.0				
Thickness Outer	2.9	2.9	2.9	3.2	3.2				
Total UDL kN 19:1	100	90	80	65	50				



150-165mm Cavity

├ 95 **├**

110-125mm Cavity

XCFS/K-150 (For cavity widths 150-165mm)										
Manufactured length 150mm increments	600- 1800	1950- 2400	2550- 3000	3150- 3600	3750- 4800					
Height 'h'	233	233	233	233	233					
Thickness Inner	5.0	5.0	5.0	5.0	5.0					
Thickness Outer	2.9	2.9	2.9	3.2	3.2					
Total UDL kN 19:1	100	90	80	65	50					

33

145

100 ─

MKeystone

CAVITY WALL



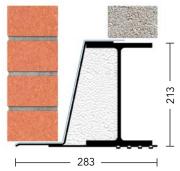
Extreme Load

X/K-90 (For cavity widths 90-105mm)										
Manufactured length (mm) to customer requirements	600- 3000	3150- 4800	5100	5400	5700	6000	6300	6600		
Height 'h'	213	213	213	213	213	213	213	213		
End Bearing	200	200	200	200	200	200	200	200		
Total UDL kN	95	80	70	62	55	50	45	40		

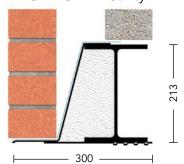
X/K-110 (For cavity widths 110-125mm)											
Manufactured length (mm) to customer requirements	600- 3000	3150- 4800	5100	5400	5700	6000	6300	6600			
Height 'h'	213	213	213	213	213	213	213	213			
End Bearing	200	200	200	200	200	200	200	200			
Total UDL kN	95	80	70	62	55	50	45	40			

X/K-150 (For ca	vity wi	dths 1	50-165	imm)				
Manufactured length (mm) to customer requirements	600- 3000	3150- 4800	5100	5400	5700	6000	6300	6600
Height 'h'	213	213	213	213	213	213	213	213
End Bearing	200	200	200	200	200	200	200	200
Total UDL kN	95	80	70	62	55	50	45	40

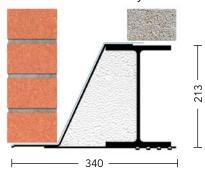
90-105mm Cavity



110-125mm Cavity



150-165mm Cavity





3

CAVITY WALL WIDE INNER LEAF

Range Cavity Widths 50-165mm 125-150mm Inner Leaf 215mm Inner Leaf

Please use this table to identify the lintel code required based on cavity width and loading. Contact our technical department for more details on these lintel options. Please note that only a selection of the range is illustrated in this manual.

125MM - 150MM INNER LEAF

		LOADING					
	Cavity Width (mm)	Standard	Heavy Duty	Heavy Duty	Extra Heavy Duty	Extra Heavy Duty	Extreme
	* 50-65	S/K-50 WIL	HD/K-50 WIL	XHD/K-50 WIL	CFS/K-50 WIL	XCFS/K-50 WIL	X/K-50 WIL
핕	* 70-85	S/K-70 WIL	HD/K-70 WIL	XHD/K-70 WIL	CFS/K-70 WIL	XCFS/K-70 WIL	X/K-70 WIL
WIDTH	90-105	S/K-90 WIL	HD/K-90 WIL	XHD/K-90 WIL	CFS/K-90 WIL	XCFS/K-90 WIL	X/K-90 WIL
-	110-125	S/K-110 WIL	HD/K-110 WIL	XHD/K-110 WIL	CFS/K-110 WIL	XCFS/K-110 WIL	X/K-110 WIL
CAVITY	* 130-145	S/K-130 WIL	HD/K-130 WIL	XHD/K-130 WIL	CFS/K-130 WIL	XCFS/K-130 WIL	X/K-130 WIL
₹	150-165	S/K-150 WIL	HD/K-150 WIL	XHD/K-150 WIL	CFS/K-150 WIL	XCFS/K-150 WIL	X/K-150 WIL

^{*}These cavity widths are not illustrated in this manual - please contact our technical department for details.

215MM INNER LEAF

			LOADING	
	Cavity Width (mm)	Standard	Heavy Duty	Extreme
	* 50-65	S/K-50 WIL 215	HD/K-50 WIL 215	X/K-50 WIL 215
Ĕ	* 70-85	S/K-70 WIL 215	HD/K-70 WIL 215	X/K-70 WIL 215
CAVITY WIDTH	90-105	S/K-90 WIL 215	HD/K-90 WIL 215	X/K-90 WIL 215
_	110-125	S/K-110 WIL 215	HD/K-110 WIL 215	X/K-110 WIL 215
\leq	* 130-145	S/K-130 WIL 215	HD/K-130 WIL 215	X/K-130 WIL 215
Z	150-165	S/K-150 WIL 215	HD/K-150 WIL 215	X/K-150 WIL 215

Lintel Hotlines

UK - 01283 200 150 N.I - 028 8676 2184 ROI - 048 8676 2184

Fax Back Enquiry Forms are available for download at www.keystonelintels.com

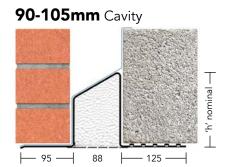
^{*}These cavity widths are not illustrated in this manual - please contact our technical department for details.



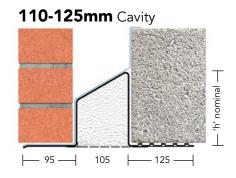
Standard Load

For 150mm wide inner leaf blockwork.

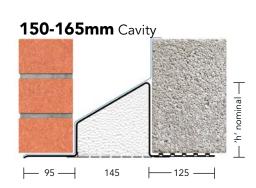
S/K-90 WIL (For cavity widths 90-105mm) 1350-1800 Manufactured length 600-1950-2550-3150-3750-150mm increments 1200 2400 3000 3600 4200 95 107 148 173 187 187 Height 'h' 2.0 2.0 2.0 2.5 3.2 3.2 Thickness Total UDL kN 3:1 13 17 23 24 30 27 11 14 Total UDL kN 19:1 18 18 26 25



S/K-110 WIL (For cavity widths 110-125mm)						
Manufactured length 150mm increments	600- 1200	1350- 1800	1950- 2100	2250- 3000	3150- 4000	
Height 'h'	100	112	150	184	184	
Thickness	2.0	2.0	2.5	2.9	3.2	
Total UDL kN 3:1	13	17	23	24	24	
Total UDL kN 19:1	11	14	18	18	17	



S/K-150 WIL	(For cavity widths 150-165mm)					
Manufactured length 150mm increments	600- 1200	1350- 1800	1950- 2100	2250- 3000	3150- 4000	
Height 'h'	91	120	167	167	168	
Thickness	2.0	2.0	2.5	2.9	3.2	
Total UDL kN 3:1	13	17	23	24	24	
Total UDL kN 19:1	11	14	18	18	17	



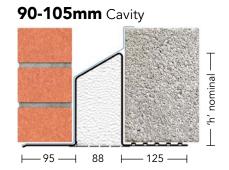




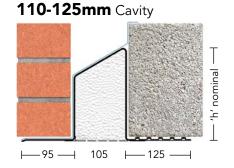
Heavy Duty Load

For 150mm wide inner leaf blockwork.

HD/K-90 WIL	(, ,, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	ity matrio 70 i	00111111	
Manufactured length 150mm increments	600- 1350	1500- 1800	1950- 2100	2250- 2700
Height 'h'	119	146	186	187
Thickness	2.9	2.9	2.9	3.2
Total UDL kN 3:1	20	35	30	36
Total UDL kN 19:1	17	27	25	32



HD/K-110 WIL (For cavity widths 110-125mm)				
Manufactured length 150mm increments	600- 1350	1500- 1800	1950- 2100	2250- 2700
Height 'h'	134	151	196	197
Thickness	2.9	2.9	2.9	3.2
Total UDL kN 3:1	20	30	30	36
Total UDL kN 19:1	17	25	25	32



HD/K-150 WIL (For cavity widths 150-165mm)					
Manufactured length 150mm increments	600- 1350	1500- 1800	1950- 2100	2250- 2700	
Height 'h'	122	167	180	201	
Thickness	2.9	2.9	2.9	3.2	
Total UDL kN 3:1	20	30	30	36	
Total UDL kN 19:1	17	25	25	32	

150-165mm Cavity

├ 95 **├**

├── 125 ──

INNER LEAF

Cavity widths from 50mm-165mm

125mm-150mm

XHD/K WIL

Lintels may be propped to facilitate speed of construction. See Lintel Installation on page 6. Inner leaf block should not overhang the lintel flange by more than 25mm. Place mortar bed on top of blockwork before floor units are laid to provide even

distribution of load.

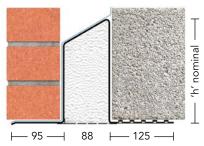


For 150mm wide inner leaf blockwork.

XHD/K-90 WIL (For cavity widths 90-105mm)

Manufactured length 150mm increments	600- 1500	1650- 1800	1950- 2100
Height 'h'	174	187	187
Thickness	3.2	3.2	3.2
Total UDL kN 3:1	45	50	50
Total UDL kN 19:1	40	40	40

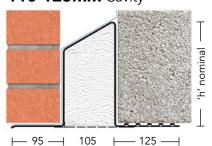
90-105mm Cavity



XHD/K-110 WIL (For cavity widths 110-125mm)

Manufactured length 150mm increments	600- 1500	1650- 1800	1950- 2100
Height 'h'	184	197	197
Thickness	3.2	3.2	3.2
Total UDL kN 3:1	45	50	50
Total UDL kN 19:1	40	40	40

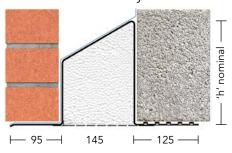
110-125mm Cavity



XHD/K-150 WIL (For cavity widths 150-165mm)

Manufactured length 150mm increments	600- 1500	1650- 1800	1950- 2100
Height 'h'	180	201	201
Thickness	3.2	3.2	3.2
Total UDL kN 3:1	45	50	50
Total UDL kN 19:1	40	40	40

150-165mm Cavity



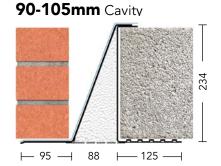




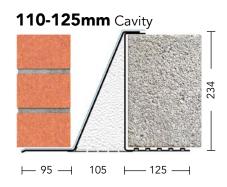
Extra Heavy Duty Load

For 150mm wide inner leaf blockwork.

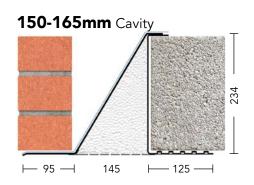
Manufactured length 150mm increments	600- 1500	1650- 2100	2250- 3000	3150- 4000	4200- 4800
Height 'h'	234	234	234	234	234
Thickness	2.9	2.9	2.9	3.2	3.2
Total UDL kN 19:1	70	60	50	45	40



CFS/K-110 WIL (For cavity widths 110-125mm)								
Manufactured length 150mm increments	600- 1500	1650- 2100	2250- 3000	3150- 4000	4200- 4800			
Height 'h'	234	234	234	234	234			
Thickness	2.9	2.9	2.9	3.2	3.2			
Total UDL kN 19:1	70	60	50	45	40			



CFS/K-150 WIL (For cavity widths 150-165mm)								
Manufactured length 150mm increments	600- 1500	1650- 2100	2250- 3000	3150- 4000	4200- 4800			
Height h'	234	234	234	234	234			
Thickness	2.9	2.9	2.9	3.2	3.2			
Total UDL kN 19:1	70	60	50	45	40			



OUTER LEAF
102mm

INNER LEAF

125mm-150mm

XCFS/K WIL

Total UDL kN 19:1

100

To achieve loading figures lintel must be built in with blockwork as shown. Ensure all perpendicular and horizontal joints are filled with mortar. Place mortar bed on top of blockwork before floor units are laid to provide even distribution of load. Lintels may be propped to facilitate speed of construction.

See Lintel Installation on page 6.



Extra Heavy Duty Load

For 150mm wide inner leaf blockwork.

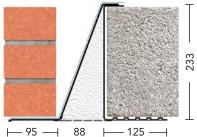
XCFS/K-90 WIL (For cavity widths 90-105mm) 1950-3150-Manufactured length 600-2550-150mm increments 1800 2400 3000 3600 Height 'h' 233 233 233 233 Thickness Inner 5.0 5.0 5.0 5.0 **Thickness Outer** 2.9 2.9 2.9 3.2

90

80

65

90-105mm Cavity

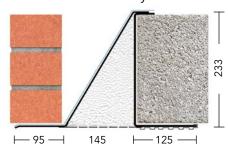


XCFS/K-110 WIL (For cavity widths 110-125mm)							
Manufactured length 150mm increments	600- 1800	1950- 2400	2550- 3000	3150- 3600			
Height 'h'	233	233	233	233			
Thickness Inner	5.0	5.0	5.0	5.0			
Thickness Outer	2.9	2.9	2.9	3.2			
Total UDL kN 19:1	100	90	80	65			

110-125mm Cavity E88 - 95 - 105 - 125 -

Manufactured length 150mm increments	600- 1800	1950- 2400	2550- 3000	3150- 3600
Height 'h'	233	233	233	233
Thickness Inner	5.0	5.0	5.0	5.0
Thickness Outer	2.9	2.9	2.9	3.2
Total UDL kN 19:1	100	90	80	65

150-165mm Cavity







Extreme Load For 150mm wide inner leaf blockwork.

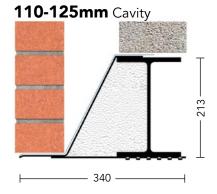
X/K-90 WIL (For cavity widths 90-105mm)									
Manufactured length (mm) to customer requirements	600- 3000	3150- 4800	5100	5400	5700	6000	6300	6600	
Height 'h'	213	213	213	213	213	213	213	213	
End Bearing	200	200	200	200	200	200	200	200	
Total UDL kN 19:1	95	80	70	62	55	50	45	40	

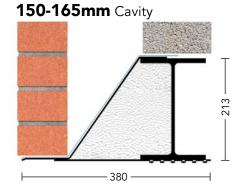
zna bearing		200		200			200	
Total UDL kN 19:1	95	80	70	62	55	50	45	40
Y/V 110 W/II (For covity widths 110 12Fmm)								
X/K-110 WIL (For cavity widths 110-125mm)								
Manufactured length (mm)	600-	3150-	5100	5400	5700	6000	6300	6600

X/K-110 WIL (For cavity widths 110-125mm)								
Manufactured length (mm) to customer requirements	600- 3000	3150- 4800	5100	5400	5700	6000	6300	6600
Height 'h'	213	213	213	213	213	213	213	213
End Bearing	200	200	200	200	200	200	200	200
Total UDL kN 19:1	95	80	70	62	55	50	45	40

X/K-150 WIL (For cavity widths 150-165mm)								
Manufactured length (mm) to customer requirements	600- 3000	3150- 4800	5100	5400	5700	6000	6300	6600
Height 'h'	213	213	213	213	213	213	213	213
End Bearing	200	200	200	200	200	200	200	200
Total UDL kN 19:1	95	80	70	62	55	50	45	40









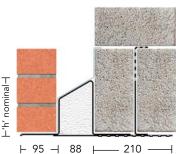
Standard Load

For 215mm wide inner leaf blockwork.

S/K-90 215 WIL (For cavity widths 90-105mm)

Manufactured length 150mm increments	600- 1350	1500- 1650	1800- 2100	2250- 2400	2550- 2700	2850- 3000	3150- 4000
Height 'h'	108	108	136	161	161	199	199
Thickness	2.5	2.5	2.5	2.5	2.9	2.9	2.9
Total UDL kN 3:1	25	25	30	35	40	40	40
Total UDL kN 19:1	20	20	25	30	35	35	35
Fin Height	100	120	175	227	227	227	227

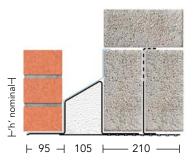
90-105mm Cavity



S/K-110 215 WIL (For cavity widths 110-125mm)

Manufactured length 150mm increments	600- 1500	1650- 1800	1950- 2100	2250- 3000	3150- 4000
Height 'h'	100	125	150	196	197
Thickness	2.5	2.5	2.5	2.9	3.2
Total UDL kN 3:1	25	25	30	35	40
Total UDL kN 19:1	20	20	25	30	35
Fin Height	120	140	175	227	227

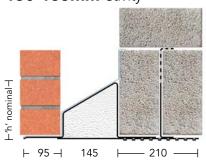
110-125mm Cavity



S/K-150 215 WIL (For cavity widths 150-165mm)

Manufactured length 150mm increments	600- 1500	1650- 1800	1950- 2100	2250- 3000	3150- 4000
Height 'h'	104	134	175	193	194
Thickness	2.5	2.5	2.5	2.9	3.2
Total UDL kN 3:1	25	25	30	35	40
Total UDL kN 19:1	20	20	25	30	35
Fin Height	120	140	175	227	227

150-165mm Cavity





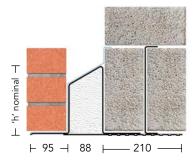


Heavy Duty Load

For 215mm wide inner leaf blockwork.

HD/K-90 215 WIL (For cavity widths 90-105mm)							
Manufactured length 150mm increments	600- 1500	1650- 1800	1950- 2100				
Height 'h'	147	198	199				
Thickness	2.5	2.5	2.9				
Total UDL kN 3:1	40	45	50				
Total UDL kN 19:1	35	40	45				
Fin Height	175	227	227				

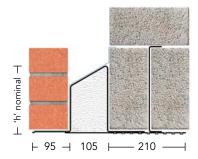
90-105mm Cavity



HD/K-110 215 WIL (For cavity widths 110-125mm)

Manufactured length 150mm increments	600- 1500	1650- 1800	1950- 2100
Height 'h'	150	196	197
Thickness	2.5	2.9	3.2
Total UDL kN 3:1	40	45	50
Total UDL kN 19:1	35	40	45
Fin Height	175	227	227

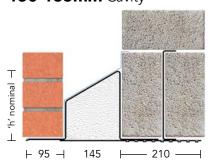
110-125mm Cavity



HD/K-150 215 WIL (For cavity widths 150-165mm)

Manufactured length 150mm increments	600- 1500	1650- 1800	1950- 2100
Height 'h'	175	193	194
Thickness	2.5	2.9	3.2
Total UDL kN 3:1	40	45	50
Total UDL kN 19:1	35	40	45
Fin Height	175	227	227

150-165mm Cavity



MKeystone

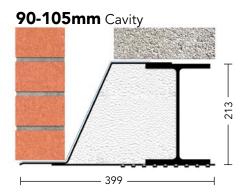
CAVITY WALL - WIDE INNER LEAF 215



Extreme Load

For 215mm wide inner leaf blockwork.

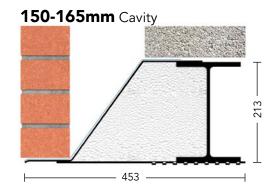
X/K-90 215 WI	L (Fo	r cavity	y width	ıs 90-1	05mm)		
Manufactured length (mm) to customer requirements	600- 3000	3150- 4800	5100	5400	5700	6000	6300	6600
Height 'h'	213	213	213	213	213	213	213	213
End Bearing	200	200	200	200	200	200	200	200
Total UDL kN 19:1	95	80	70	62	55	50	45	40



X/K-110 215 W	/IL (F	or cav	ity wid	ths 11 (0-125n	nm)		
Manufactured length (mm) to customer requirements	600- 3000	3150- 4800	5100	5400	5700	6000	6300	6600
Height 'h'	213	213	213	213	213	213	213	213
End Bearing	200	200	200	200	200	200	200	200
Total UDL kN 19:1	95	80	70	62	55	50	45	40



X/K-150 215 W	VIL (For cavity widths 150-165mm)							
Manufactured length (mm) to customer requirements	600- 3000	3150- 4800	5100	5400	5700	6000	6300	6600
Height 'h'	213	213	213	213	213	213	213	213
End Bearing	200	200	200	200	200	200	200	200
Total UDL kN 19:1	95	80	70	62	55	50	45	40





4

WIDE OUTER LEAF

Range
Cavity Widths 50-165mm
125-150mm Outer Leaf
215mm Outer Leaf

Please use this table to identify the Lintel code required based on cavity width and loading. Contact our technical department for more details on these lintel options. Please note that only a selection of the range is illustrated in this manual.

125-150MM OUTER LEAF

			LOADI	NG		
Cavity Width (mm)	Standard	Heavy Duty	Heavy Duty	Extra Heavy Duty	Extra Heavy Duty	Extreme
* 50-65	S/K-50 WOL	HD/K-50 WOL	XHD/K-50 WOL	CFS/K-50 WOL	XCFS/K-50 WOL	X/K-50 WOL
* 70-85	S/K-70 WOL	HD/K-70 WOL	XHD/K-70 WOL	CFS/K-70 WOL	XCFS/K-70 WOL	X/K-70 WOL
90-105	S/K-90 WOL	HD/K-90 WOL	XHD/K-90 WOL	CFS/K-90 WOL	XCFS/K-90 WOL	X/K-90 WOL
110-125	S/K-110 WOL	HD/K-110 WOL	XHD/K-110 WOL	CFS/K-110 WOL	XCFS/K-110 WOL	X/K-110 WOL
* 130-145	S/K-130 WOL	HD/K-130 WOL	XHD/K-130 WOL	CFS/K-130 WOL	XCFS/K-130 WOL	X/K-130 WOL
150-165	S/K-150 WOL	HD/K-150 WOL	XHD/K-150 WOL	CFS/K-150 WOL	XCFS/K-150 WOL	X/K-150 WOL

^{*}These cavity widths are not illustrated in this manual - please contact our technical department for details.

215MM OUTER LEAF

		LOADING
	Cavity Width (mm)	Standard
	* 50-65	S/K-50 215 WOL
CAVITY WIDTH	* 70-85	S/K-70 215 WOL
1	90-105	S/K-90 215 WOL
_	110-125	S/K-110 215 WOL
\rightarrow	* 130-145	S/K-130 215 WOL
S	150-165	S/K-150 215 WOL

Lintel Hotlines

UK - 01283 200 150 N.I - 028 8676 2184 ROI - 048 8676 2184

Fax Back Enquiry Forms are available for download at www.keystonelintels.com

^{*}These cavity widths are not illustrated in this manual - please contact our technical department for details.

CAVITY WALL - WIDE OUTER LEAF

Cavity widths from 50mm-165mm

OUTER LEAF 125mm-150mm INNER LEAF 100mm

S/K WOL

Lintels may be propped to facilitate speed of construction. See Lintel Installation on page 6. Maximum overhang of 30mm on outer leaf. Place mortar bed on top of blockwork before floor units are laid to provide even distribution of load.

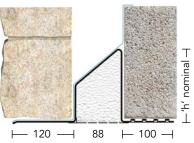


For 150mm wide outer leaf blockwork/stonework.

S/K-90 WOL (For cavity widths 90-105mm)

Manufactured length 150mm increments	600- 1350	1500- 1650	1800- 2100	2250- 2700	2850- 3000	3150- 3600
Height 'h'	95	108	161	186	186	187
Thickness	2.5	2.5	2.5	2.9	2.9	3.2
Total UDL kN 3:1	14	15	23	30	32	30
Total UDL kN 19:1	11	13	18	22	30	26

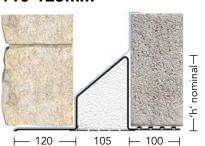
90-105mm Cavity



S/K-110 WOL (For cavity widths 110-125mm)

Manufactured length 150mm increments	600- 1350	1500- 1650	1800- 2100	2250- 2700	2850- 3000	3150- 3600
Height 'h'	100	113	150	184	184	184
Thickness	2.5	2.5	2.5	2.9	3.2	3.2
Total UDL kN 3:1	14	15	23	30	32	30
Total UDL kN 19:1	11	13	18	22	30	26

110-125mm



S/K-150 WOL (For cavity widths 150-165mm)

Manufactured length 150mm increments	600- 1350	1500- 1650	1800- 2100	2250- 2700	2850- 3000	3150- 3600
Height 'h'	92	121	171	172	172	172
Thickness	2.5	2.5	2.5	2.9	3.2	3.2
Total UDL kN 3:1	14	15	23	30	32	30
Total UDL kN 19:1	11	13	18	22	30	26

150-165mm Cavity





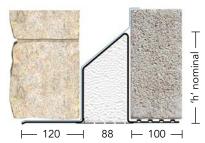


Heavy Duty Load

For 150mm wide outer leaf blockwork/stonework.

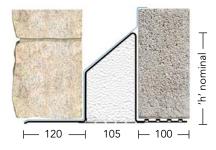
	,	vity widths 90-	,	
Manufactured length 150mm increments	600- 1350	1500- 1800	1950- 2100	2250- 2700
Height 'h'	124	149	186	187
Thickness	2.9	2.9	2.9	3.2
Total UDL kN 3:1	20	30	30	36
Total UDL kN 19:1	17	25	25	32

90-105mm Cavity



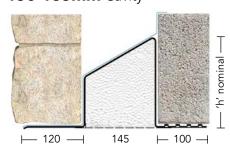
Manufactured length 150mm increments	600- 1350	1500- 1800	1950- 2100	2250- 2700
Height 'h'	134	151	196	197
Thickness	2.9	2.9	2.9	3.2
Total UDL kN 3:1	20	30	30	36
Total UDL kN 19:1	17	25	25	32

110-125mm Cavity



HD/K-150 WOL (For cavity widths 150-165mm)							
Manufactured length 150mm increments	600- 1350	1500- 1800	1950- 2100	2250- 2700			
Height 'h'	122	167	180	201			
Thickness	2.9	2.9	2.9	3.2			
Total UDL kN 3:1	20	30	30	36			
Total UDL kN 19:1	17	25	25	32			

150-165mm Cavity



INNER LEAF 100mm

XHD/K WOL

Lintels may be propped to facilitate speed of construction. See Lintel Installation on page 6. Maximum overhang of 30mm on outer leaf. Place mortar bed on top of blockwork before floor units are laid to provide even distribution of load.



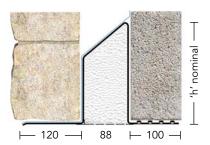


For 150mm wide outer leaf blockwork/stonework.

XHD/K-90 WOL (For cavity widths 90-105mm)

Manufactured length 150mm increments	600- 1500	1650- 1800	1950- 2100
Height 'h'	174	187	187
Thickness	3.2	3.2	3.2
Total UDL kN 3:1	45	50	50
Total UDL kN 19:1	40	40	40

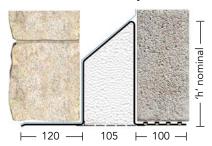
90-105mm Cavity



XHD/K-110 WOL (For cavity widths 110-125mm)

Manufactured length 150mm increments	600- 1500	1650- 1800	1950- 2100	
Height 'h'	151	197	197	
Thickness	3.2	3.2	3.2	
Total UDL kN 3:1	45	50	50	
Total UDL kN 19:1	40	40	40	

110-125mm Cavity



XHD/K-150 WOL (For cavity widths 150-165mm)

Manufactured length 150mm increments	600- 1500	1650- 1800	1950- 2100
Height 'h'	180	201	201
Thickness	3.2	3.2	3.2
Total UDL kN 3:1	45	50	50
Total UDL kN 19:1	40	40	40

150-165mm Cavity



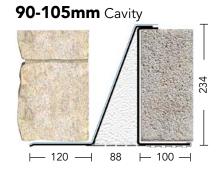




Extra Heavy Duty Load

For 150mm wide outer leaf blockwork/stonework.

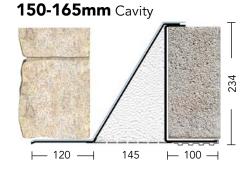
Manufactured length 150mm increments	600- 1500	1650- 2100	2250- 3000	3150- 4000	4200- 4800
Height 'h'	234	234	234	234	234
Thickness	2.9	2.9	2.9	3.2	3.2
Total UDL kN 19:1	70	60	50	45	40



CFS/K-110 WOL (For cavity widths 110-125mm)							
Manufactured length 150mm increments	600- 1500	1650- 2100	2250- 3000	3150- 4000	4200- 4800		
Height 'h'	234	234	234	234	234		
Thickness	2.9	2.9	2.9	3.2	3.2		
Total UDL kN 19:1	70	60	50	45	40		



CFS/K-150 WOL (For cavity widths 150-165mm)							
Manufactured length 150mm increments	600- 1500	1650- 2100	2250- 3000	3150- 4000	4200- 4800		
Height 'h'	234	234	234	234	234		
Thickness	2.9	2.9	2.9	3.2	3.2		
Total UDL kN 19:1	70	60	50	45	40		



Cavity widths from 50mm-165mm

OUTER LEAF 125mm-150mm INNER LEAF 100mm

XCFS/K WOL

To achieve loading figures lintel must be built in with blockwork as shown. Maximum overhang of 30mm on outer leaf. Ensure all perpendicular and horizontal joints are filled with mortar. Place mortar bed on top of blockwork before floor units are laid to provide even distribution of load. Lintels may be propped to facilitate speed of construction. See Lintel Installation on page 6.



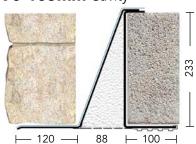
Extra Heavy Duty Load

For 150mm wide outer leaf blockwork/stonework.

XCFS/K-90 WOL (For cavity widths 90-105mm)

Manufactured length 150mm increments	600- 1800	1950- 2400	2550- 3000	3150- 3600
Height 'h'	233	233	233	233
Thickness Inner	5.0	5.0	5.0	5.0
Thickness Outer	2.9	2.9	2.9	3.2
Total UDL kN 19:1	100	90	80	65

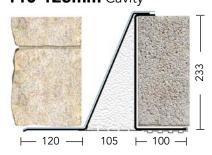
90-105mm Cavity



XCFS/K-110 WOL (For cavity widths 110-125mm)

Manufactured length 150mm increments	600- 1800	1950- 2400	2550- 3000	3150- 3600
Height 'h'	233	233	233	233
Thickness Inner	5.0	5.0	5.0	5.0
Thickness Outer	2.9	2.9	2.9	3.2
Total UDL kN 19:1	100	90	80	65

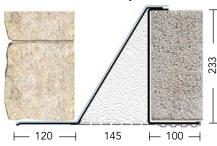
110-125mm Cavity



XCFS/K-150 WOL (For cavity widths 150-165mm)

Manufactured length 150mm increments	600- 1800	1950- 2400	2550- 3000	3150- 3600
Height 'h'	233	233	233	233
Thickness Inner	5.0	5.0	5.0	5.0
Thickness Outer	2.9	2.9	2.9	3.2
Total UDL kN 19:1	100	90	80	65

150-165mm Cavity







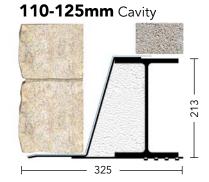
Extreme Load

For 150mm wide outer leaf blockwork/stonework.

X/K-90 WOL (For cavity widths 90-105mm)									
Manufactured length (mm) to customer requirements	600- 3000	3150- 4800	5100	5400	5700	6000	6300	6600	
Height 'h'	213	213	213	213	213	213	213	213	
End Bearing	200	200	200	200	200	200	200	200	
Total UDL kN 19:1	95	80	70	62	55	50	45	40	

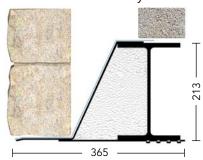


X/K-110 WOL (For cavity widths 110-125mm)									
Manufactured length (mm) to customer requirements	600- 3000	3150- 4800	5100	5400	5700	6000	6300	6600	
Height 'h'	213	213	213	213	213	213	213	213	
End Bearing	200	200	200	200	200	200	200	200	
Total UDL kN 19:1	95	80	70	62	55	50	45	40	



X/K-150 WOL (For cavity widths 150-165mm)								
Manufactured length (mm) to customer requirements	600- 3000	3150- 4800	5100	5400	5700	6000	6300	6600
Height 'h'	213	213	213	213	213	213	213	213
End Bearing	200	200	200	200	200	200	200	200
Total UDL kN 19:1	95	80	70	62	55	50	45	40

150-165mm Cavity



INNER LEAF 100mm

S/K 215 WOL

To achieve loading figures lintel must be built in with blockwork as shown. Maximum overhang of 30mm on outer leaf. Extended fin 227mm high for lintels greater than 2100mm in length. Lintels may be propped to facilitate speed of construction. See Lintel Installation on page 6.



Standard Load

For 215mm wide outer leaf blockwork/stonework.

S/K-90 215 WOL (For cavity widths 90-105mm)

Manufactured length 150mm increments	600- 1200	1350- 1500	1650- 2100	2250- 2550	2700- 3000	3150- 3600
Height 'h'	109	141	161	199	199	199
Thickness	2.9	2.9	2.9	2.9	3.2	3.2
Total UDL kN 3:1	30	30	30	40	40	35
Total UDL kN 19:1	22	22	22	35	35	32
Fin Height	100	120	175	227	227	227

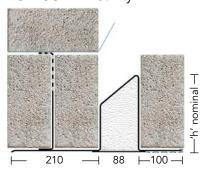
S/K-110 215 WOL (For cavity widths 110-125mm)

Manufactured length 150mm increments	600- 1500	1650- 2100	2250- 2550	2700- 3000	3150- 3600
Height 'h'	134	151	196	197	197
Thickness	2.9	2.9	2.9	3.2	3.2
Total UDL kN 3:1	30	30	35	35	32
Total UDL kN 19:1	20	22	30	30	28
Fin Height	120	175	227	227	227

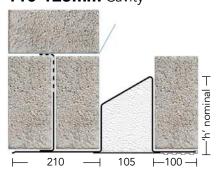
S/K-150 215 WOL (For cavity widths 150-165mm)

Manufactured length 150mm increments	600- 1500	1650- 2100	2250- 2550	2700- 3000	3150- 3600
Height 'h'	122	156	180	180	180
Thickness	2.9	2.9	2.9	3.2	3.2
Total UDL kN 3:1	30	30	35	35	30
Total UDL kN 19:1	20	22	30	30	25
Fin Height	120	175	227	227	227

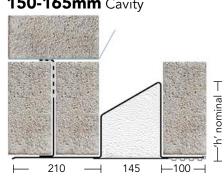
90-105mm Cavity



110-125mm Cavity



150-165mm Cavity





5

CAVITY WALL EAVES LINTELS

Range Cavity Widths 50-125mm 100mm Inner Leaf



EL/K lintels are designed to provide support over openings at eaves level. The eaves lintel has a shortened outer flange to allow the underside of the soffit board to be positioned tight against the window frame. It must be noted that brickwork cannot be built onto the outer flange of an eaves lintels. Masonry is built on the inner leaf only.

EL/K-90 (For cavity widths 90 -125mm)

Manufactured length 150mm increments	600- 1500	1650- 2100	2250- 2400	2550- 2700
Height 'h'	107	145	160	161
Thickness	1.8	2.0	2.0	2.5
Total UDL kN	18	20	22	25

Please note Eaves Lintel is also available for cavity widths 50-85mm. Contact our technical team for more information.

The loading figures are achieved by considering the lintel and masonry as a composite unit.

The lintel must have a minimum end bearing of 150mm on each side of the opening bedded on mortar. Level the lintel along its length and across its width. The lintel must be positioned to ensure that the masonry is built tight against the vertical upstand of the lintel. Masonry should be bedded on mortar and all perpendicular joints filled with mortar.

A continuous timber wall plate must extend along the masonry immediately above the lintel. Lintel may be propped to facilitate speed of construction. A plaster key is incorporated into the inner leaf of the lintel.

The Keystone Eaves lintel also incorporates a thermal break plate on the underside of the lintel for superior structural performance.

90-125mm Cavity

Lintel Hotlines

UK - 01283 200 150 N.I - 028 8676 2184 ROI - 048 8676 2184

Fax Back Enquiry Forms are available for download at www.keystonelintels.com



Poro-Cav
Lintel Range
Unique to the Porotherm
Masonry System

Poro Lintel System

PORO-CAV LINTEL RANGE

The Poro-Cav Lintel features a unique, patented 'thermal break plate' that enhances thermal performance.

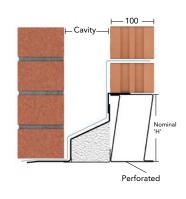
The inner leaf is supported through a standard Keystone Box lintel with factory fitted lateral restraint clips. The outer leaf support comes from the uniquely designed outer lintel, which is easily clipped into position using the lateral restraint clip prefixed to the inner box lintel.

This system provides resistance to rotation during loading on site.

DAMP PROOFING

Provide a damp proof course over all lintels. For more guidance please see our on-line brochures or contact our technical team.

To suit cavity wall construction with 100mm Wide Inner Leaf					
Manufactured length 150mm increments 600- 2400 2550- 2700 2850- 3000					
Height 'h'	150	150	150	215	
Internal leaf specify P	CI/K-100 (to suit	100mm Inner Leaf)			
Total UDL kN	18	25	20	35	
External leaf specify PCO/K-90 (to suit 90-105mm cavity)					
Total UDL kN	5	8	9	12	



For wider cavities and heavy loadings contact our technical department

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PORO-CAV LINTEL

WHAT IS POROTHERM?

Porotherm is a precision engineered modern clay block walling system. The system has revolutionised the construction industry through fast and dry construction with the benefits of high strength and thermal performance. Through the use of 1mm mortar beds using the special adhesive in comparison to the conventional 10mm joints, the Porotherm System brings many benefits associated with efficiency, quality and value retention.

DAMP PROOFING

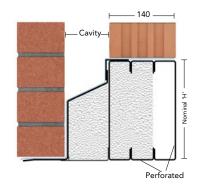
Provide a damp proof course over all lintels. For more guidance please see our on-line brochures or contact our technical team.

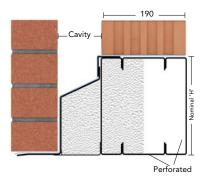
To suit cavity wall construction with 140mm Wide Inner Leaf				
Manufactured length 50mm increments	600- 1800	1950- 2400	2550- 2700	2850- 3000
Height 'h'	150	150	150	215
Internal leaf specify P	CI/K-140 (to suit 1	140mm Inner Leaf)		
Total UDL kN	18	25	20	35
External leaf specify PCO/K-90 (to suit 90-105mm cavity)				
Total UDL kN	5	8	9	12

For wider cavities and heavy loadings contact our technical department $% \left(1\right) =\left(1\right) \left(1\right) \left($

To suit cavity wall construction with 190mm Wide Inner Leaf					
Manufactured length 50mm increments 600-1800 1950-2400 2550-2700 2850-3000					
Height 'h'	150	150	150	215	
Internal leaf specify P	CI/K-190 (to suit	190mm Inner Leaf)			
Total UDL kN	18	25	20	35	
External leaf specify PCO/K-90 (to suit 90-105mm cavity)					
Total UDL kN	5	8	9	12	

For wider cavities and heavy loadings contact our technical department





Lintel Hotlines

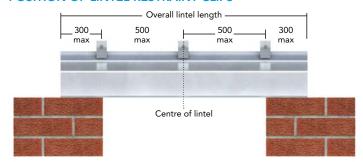
UK - 01283 200 150 N.I - 028 8676 2184 ROI - 048 8676 2184

Fax Back Enquiry Forms are available for download at www.keystonelintels.com

CAVITY WALL TIMBER FRAME LINTELS Range Cavity Widths 50-100mm

Designed for use in timber frame construction the T/K lintel provides support to the outer leaf to brickwork over openings.

POSITION OF LINTEL RESTRAINT CLIPS



INSTALLATION

Installation of Keystone's T/K, HDT/K and XHDT/K are all similar.

All Timber frame lintels must be installed with restraining clips and a timber pinch batten to prevent rotation of the lintel during the building stage. Propping may be used to facilitate speed of construction.

To achieve the loading figures shown, the T/K lintel must be secured with restraining clips and a timber pinch batten (not supplied must be used to prevent lateral deflection (rotation)

during the building stage. A single timber pinch batten 300mm long at mid span will be sufficient.

Keystone timber frame restraint clips are supplied free of charge and must be fixed to the timber frame structure by 3.3mm x 50mm galvanised nails. Allowance should be made for the movement of the timber frame structure due to settlement and shrinkage. Lateral restraint clip should be placed at 500mm centres each side of mid span.

CLEARANCE



SPECIFICATION

For material specifications, please see page 5. Architectural specification clauses and full NBS plus specifications are available at www.keystonelintels.com

XHDT/K EXTREME LOADS

For use with timber frame construction. The XHDT/K lintel must be used in conjunction with lateral restraint clips as shown, to prevent twisting. The XHDT/K range can be supplied to suit wider cavities: e.g. specify XHDT/K-70, XHDT/K-90. Lintels may be propped to facilitate speed of construction. See Lintel Installation on page 6.



Lintel Hotlines

UK - 01283 200 150 N.I - 028 8676 2184 ROI - 048 8676 2184

Fax Back Enquiry Forms are available for download at www.keystonelintels.com

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CAVITY WALL - TIMBER FRAME

Cavity widths 50-105mm

OUTER LEAF
102mm

INNER LEAF Timber Frame by others

T/K

For use with timber frame construction. The T/K lintel must be used in conjunction with lateral restraint clips and a tight fitting timber batten, as shown, to prevent twisting. The T/K range can be supplied to suit wider cavities: e.g. specify T/K-70, T/K-90. Lintels may be propped to facilitate speed of construction. See Lintel Installation guide on page 6.



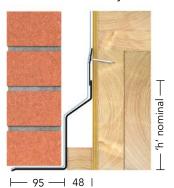
Standard Load

T/K-50 (For cavity widths 50-65mm)

Manufactured length 150mm increments	600- 1200	1350- 1800	1950- 2400	2550- 3600	3750- 4800
Height 'h'	110	111	136	187	252
Thickness	2.0	2.5	2.5	2.8	3.0
Total UDL kN	4	5	5	9	12

For installation please refer to installation notes on page 6.

50-65mm Cavity



T/K-70 (For cavity	v widths 70-85mm
--------------------	------------------

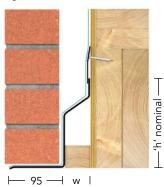
Manufactured length 150mm increments	600- 1650	1800- 2400	2550- 3000	3150- 4800
Height 'h'	118	173	203	264
Thickness	2.5	2.5	2.9	3.2
Total UDL kN	5	8	9	12

T/K-90 (For cavity widths 90-105mm)

Manufactured length 150mm increments	600- 1650	1800- 2400	2550- 3000	3150- 4800
Height 'h'	121	166	197	257
Thickness	2.5	2.5	2.9	3.2
Total UDL kN	5	8	9	12

For installation please refer to installation notes on page 6.

Specified Cavity Width



T/K-70 W = 68mm - for 70 to 85mm cavity widths T/K-90 W = 88mm - for 90 to 105mm cavity widths

OUTER LEAF 102mm

INNER LEAF Timber Frame by others

HDT/K

For use with timber frame construction.
The HDT/K lintel must be used in conjunction with lateral restraint clips and a tight fitting timber batten, as shown, to prevent twisting. The HDT/K range can be supplied to suit wider cavities: e.g. specify HDT/K-70, HDT/K-90. Lintels may be propped to facilitate speed of construction. See Lintel Installation on page 6.



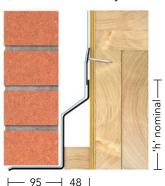
Heavy Duty Load

HDT/K-50 (For cavity widths 50-65mm)

Manufactured length 150mm increments	600- 1650	1800- 2400	2550- 3000
Height 'h'	161	199	252
Thickness	2.5	2.9	3.2
Total UDL kN	10	12	12

For installation please refer to installation notes on page 6.

50-65mm Cavity



HDT/K 70	(For cavity widths 70-85mm)
MI) I / K = / ()	(For cavity widths /U-X5mm)

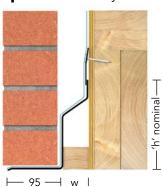
Manufactured length 150mm increments	600- 1650	1800- 2400	2550- 3000
Height 'h'	173	203	264
Thickness	2.5	2.9	3.2
Total UDL kN	10	12	12

HDT/K-90 (For cavity widths 90-105mm)

Manufactured length 150mm increments	600- 1650	1800- 2400	2550- 3000
Height 'h'	166	197	258
Thickness	2.5	2.9	3.2
Total UDL kN	10	12	12

For installation please refer to installation notes on page 6.

Specified Cavity Width



HDT/K-70 W = 68mm - for 70 to 85mm cavity widths HDT/K-90 W = 88mm - for 90 to 105mm cavity widths





SOLID WALL SINGLE LEAF LINTELS

Range 102mm Single Leaf

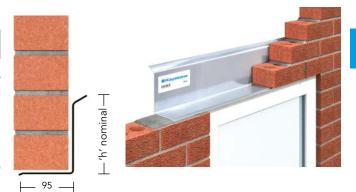
Standard Load

SB/K

Manufactured length 150mm increments	600- 900	1050- 1200	1350- 1500	1650- 1800	1950- 2250	2400- 2700
Height 'h'	55	55	102	102	152	202
Thickness	2.0	2.5	2.5	2.9	2.9	2.9
Total UDL kN	2.5	4	5	7	7	8

Longer lengths available.

Used to support the outer leaf of cavity wall construction. The SB/K can be supplied with no top bend (Specify ANG-K). Lintels may be propped to facilitate speed of construction. See Lintel Installation on page 6.



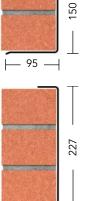
Heavy Duty Load

SL/K

Manufactured length 150mm increments	600- 1800	1950- 2400	2550- 2700	2850- 3000
Height 'h'	150	227	227	227
Thickness	2.5	2.5	2.9	3.0
Total UDL kN	16	20	22	22

Longer lengths available

For use to support single leaf or outer leaf cavity wall construction. To acheive loading figures, lintel must be built in with brickwork as shown. Lintels may be propped to facilitate speed of construction. See lintel installation on page 6.



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Lintel Hotlines

UK - 01283 200 150 N.I - 028 8676 2184 ROI - 048 8676 2184

Fax Back Enquiry Forms are available for download at www.keystonelintels.com

Keystone

BOX LINTELS

Range
Wall Widths 100-215mm

Box lintels can be used for internal or external openings and with a variation of wall thicknesses. The Keystone box lintel has perforations along its length acting as a plaster key. As an optional extra Keystone box lintels can be insulated. The Keystone box lintel is designed to carry the full load of wet masonry as soon as it is installed

INSTALLATION

Box Lintels must have a minimum end bearing of 150mm on each side of the opening, bedded on mortar. Level the lintel along its length and across its width. Masonry built must be laid on a mortar bed and all perpendicular joints to be filled with mortar.

Care should be taken to avoid shock loading on box lintels when used in conjunction with concrete floors or other heavy units.

SPECIFICATION

For material specifications, please see page 5. Architectural specification clauses and full NBS plus specifications are available at www.keystonelintels.com

CODES AND REFERENCES

Code Ref	Wall Width	
BOX/K-75	100mm	
BOX/K-100	100mm	
BOX/K-150	150mm	
BOX/K-200	215mm	

Lintel Hotlines

UK - 01283 200 150 N.I - 028 8676 2184 ROI - 048 8676 2184

Fax Back Enquiry Forms are available for download at www.keystonelintels.com

BOX/K-75

Manufactured length 150mm increments	600- 1200	1350- 1650	1800
Height 'h'	70	70	70
Thickness	1.6	1.6	2.0
Total UDL kN	15	10	10

Standard Load



Used to support openings in 100mm wide walls.



SOLID WALL - BOX LINTELS

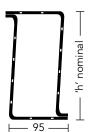


Standard Load

BOX/K-100 Manufactured length 600-1350-1650-1950-2550-2850-3750-4350-1200 150mm increments 1500 1800 2400 2700 3600 4200 4800 70 Height 'h' 70 150 150 150 215 215 215 **Thickness** 1.6 2.0 1.6 2.0 2.0 2.5 2.5 2.5 **Total UDL kN** 15 15 18 25 20 35 30 24

Used to support openings in 100mm wide walls.

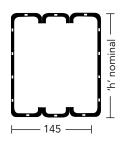
Standard Load



BOX/K-150							
Manufactured length 150mm increments	600- 1800	1950- 2100	2250- 2400	2550- 2700	2850- 3600	3750- 4200	4350- 4800
Height 'h'	150	150	150	150	215	215	215
Thickness	1.6	2.0	2.0	2.0	2.5	2.5	2.5
Total UDL kN	18	30	25	20	35	30	25

Used to support openings in 150mm wide walls.

Standard Load



BOX/K-200 2550-2700 Manufactured length 600-1950-2250-2850-3750-4350-150mm increments 1800 2100 2400 3600 4200 4800 Height 'h' 150 150 150 150 215 215 215 **Thickness** 1.6 2.0 2.0 2.0 2.5 2.5 2.5 **Total UDL kN** 30 18 25 20 35 30 24

The flange of the BOX/K-200 is designed to support a nominal masonry load only up to a maximum of 3kN per metre run. Used to support openings in 215mm wide walls.

Standard Load



MKeystone

SOLID WALL - BOX LINTELS

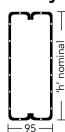


Heavy Duty Load

HDBOX/K-100				
Manufactured length 150mm increments	600- 1200	1350- 1800	1950- 2400	2550- 2700
Height 'h'	150	150	215	215
Thickness	2.5	2.5	2.5	2.5
Total UDL kN	50	45	50	40

For heavy duty loading conditions to support concrete floors and point loads. Used to support internal and external openings in 100mm wide walls.

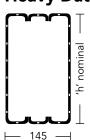
Heavy Duty Load



HDBOX/K-150					
Manufactured length 150mm increments	600- 1200	1350- 1800	1950- 2400	2550- 2700	
Height 'h'	150	150	215	215	
Thickness	2.5	2.5	2.5	2.5	
Total UDL kN	50	45	50	40	

For heavy duty loading conditions to support concrete floors and point loads. Used to support internal and external openings in 150 mm wide walls.

Heavy Duty Load







Heavy Duty Load

HDBOX/K-200				
Manufactured length 150mm increments	600- 1200	1350- 1800	1950- 2400	2550- 2700
Height 'h'	150	150	215	215
Thickness	2.5	2.5	2.5	2.5
Total UDL kN	40	35	45	40

The flange of the HD BOX/K-200 is designed to support a nominal masonry load only up to a maximum of 3kN per metre run. Used to support openings in 215mm wide walls.

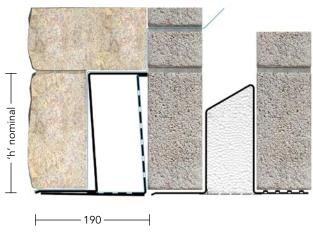


BOX/K-200

This drawing illustrates how a BOX/K-200 Lintel can be used to support a 215mm leaf of solid stonework on the outer face of a traditional cavity wall.

The three dimensional image also illustrates how a DPC/Cavity Tray should be installed with this detail.

Cavity wall insulation omitted for clarity.



BOX/K-200 lintel shown with optional feature plate.

SOLID WALL SOLID WALL LINTELS

Range Wall Widths 100-215mm

Standard Load

INT/K-100

Overall Length (mm)	900	1050	1100	1200
Maximum Span	700	850	900	1000
Total UDL kN	7	7	7	7





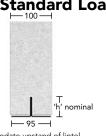


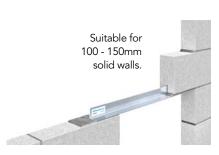
When using INT/K-100 normal building practice should be observed in that one course and the mortar allowed to cure for at least 24 hours before additional loads are applied. Not suitable for floor loads.

SW/K-100

Manufactured length 150mm increments	600- 1200	1350- 1650	1800- 2100	2250- 2700
Height 'h'	58	88	89	116
Thickness	2.5	2.5	2.9	3.2
Total UDL kN	6	8	8	10

Standard Load



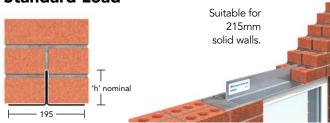


To achieve loading figures lintel must be built in as shown, blockwork must be tracked to accommodate upstand of lintel.

SW/K

Manufactured length 150mm increments	600- 1200	1350- 1650	1800- 2100	2250- 2700	
Height 'h'	58	93	94	117	
Thickness	2.5	2.5	2.9	3.0	
Total UDL kN	6	8	8	10	

Standard Load



To achieve loading figures lintel must be built in as shown. Lintels may be propped to facilitate speed of construction. See Lintel Installation on page 6.

Lintel Hotlines

UK - 01283 200 150 N.I - 028 8676 2184 ROI - 048 8676 2184

Fax Back Enquiry Forms are available for download at www.keystonelintels.com

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SOLID WALL



IB/K

To achieve loading figures lintel must be built in as shown. Lintels may be propped to facilitate speed of construction. See Lintel Installation on page 6.

DAMP PROOFING

Provide a damp proof course over all lintels. For more guidance please see our on-line brochures or contact our technical team.

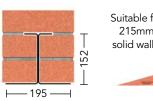


Heavy to Extreme Loads

IB/K-2C

Manufactured length 150mm increments	600- 1800	1950- 2100	2250- 3000
Height 'h'	152	152	152
Thickness	2.5	2.9	2.9
Total UDL kN	30	30	30

Heavy Duty Load





IB/K-3C

Manufactured length 150mm increments	600- 1800	1950- 2100	2250- 3000	3150- 4000	4200- 4800
Height 'h'	227	227	227	227	227
Thickness	2.5	2.5	2.9	3.2	3.2
Total UDL kN	45	40	40	40	35

Extra Heavy Duty Load



IBX/K

Manufactured length 150mm increments	600- 4800	5200	5400	5800	6200	6600
Height 'h'	230	230	230	230	230	230
End Bearing	200	200	200	200	200	200
Total UDL kN	86	75	70	65	60	55

Extreme Duty



11

EXTENDED RANGE

- Roller Shutter
- Universal Arch
- Feature Plate Lintel
- Cant Brick Lintel
- Stepped Lintel
- Weep Vents & Stop Ends

ROLLER SHUTTER LINTEL

Keystone's Roller Shutter Lintel is a unique and innovative lintel solution designed to incorporate a security shutter system with a structural lintel. Integrated into the fabric of the building Keystone's roller shutter lintel ensures unobtrusive and enhanced aesthetics with increased security.

The lintel design can cater for traditional, timber frame and off site modular construction. Popular applications include schools and colleges, health and welfare facilities, community and sport centres, commercial and prestige residential developments.

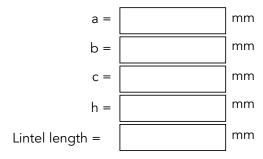
Upon request Keystone can supply CAD details of the specially developed roller shutter and can provide an extensive client support service.

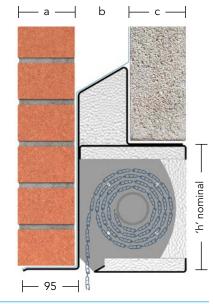
- Fully insulated box around roller shutter
- Removable panel allows access to roller shutter for maintenance

When the shutter is in the raised position, the window or door opening looks no different from any other structural opening. In the lowered position, the system gives a secure barrier against intruder and vandalism attack. Custom made designs such as those for curved and arched windows are also available.

Please note that Keystone supply the Roller Shutter Lintel only and not the cavity closer guides or shutter.

Dimension requirements:







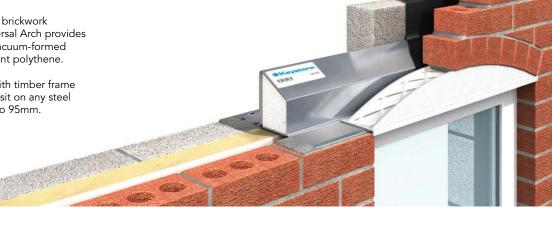


EXTENDED RANGE

UNIVERSAL ARCH

When low rise arches are required in brickwork above openings, the Keystone Universal Arch provides the ideal former for the bricklayer. Vacuum-formed from white pigmented impact resistant polythene.

Suitable for use in cavity walls and with timber frame construction, the unit is designed to sit on any steel lintel with an outer flange of 90mm to 95mm.



Extended Lintel Range

FEATURE PLATE LINTEL

A feature plate can be supplied on all lintel profiles to suit 50-165mm wide cavities.

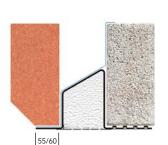
Example specification: S/K-90 (FP)



CANT BRICK LINTEL

The Cant brick Lintel can be supplied to suit all Lintel profiles for 50-165mm wide cavities.

Example specification: S/K-90 (CB 55/60mm)

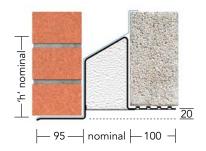


STEPPED LINTEL

All cavity lintels in the Keystone range can be stepped to suit your requirements.

Example specification: S/K-90 (20mm step)

Standard step = 20mm Can be stepped to suit.

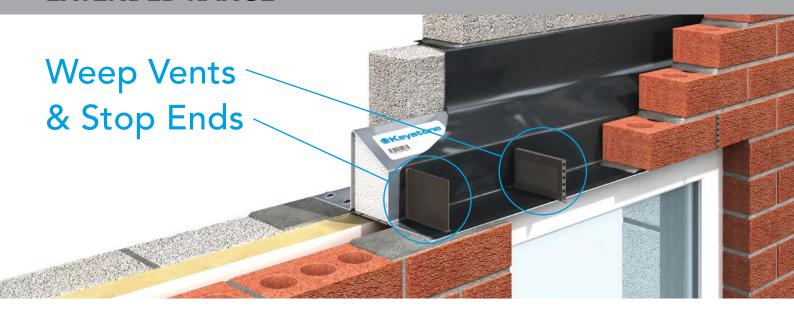


UNIVERSAL ARCH SELECTOR

OPENING SIZES	NOMINAL ARCH SPAN	ARCH RISE	KEYSTONE REFERENCE
450-500	475	75	AB 475 P
600-650	625	75	AB 625 P
650-700	675	75	AB 675 P
700-750	725	75	AB 725 P
800-850	825	75	AB 825 P
900-950	925	75	AB 925 P
1000-1050	1025	75	AB 1025 P
1100-1150	1125	75	AB 1125 P
1200-1250	1225	75	AB 1225 P
1300-1350	1325	75	AB 1325 P
1450-1500	1475	75	AB 1475 P
1500-1550	1525	75	AB 1525 P
1600-1650	1625	75	AB 1625 P
1650- 1700	1675	75	AB 1675 P
1750-1800	1775	75	AB 1775 P
1900-1950	1925	150	AB 1925 P
1950-2000	1975	150	AB 1975 P
2100-2150	2125	150	AB 2125 P
2200-2250	2225	150	AB 2225 P
2300-2350	2325	150	AB 2325 P
2400- 2450	2425	150	AB 2425 P
2550-2600	2575	150	AB 2575 P
2700- 2750	2725	150	AB 2725 P

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EXTENDED RANGE



WEEP VENTS

Weep Vents create weep holes which are required over lintels to discharge collected water that may form at the window/door head. Each vent sits in the masonry perp end.

Keystone Weep Vents are positioned within the perp joints between masonry. Their function is two-fold:

- 1 They act as a weep to discharge water from DPCs, cavity trays and lintels.
- 2 They also act as ventilators to encourage the cavity to breathe.

Keystone Weep Vents also satisfy UK NHBC and Building Regulation requirements.

SIZES

49mm x 87mm x 9mm. Free airflow approximately 300mm per unit



STOP ENDS

A Stop End is required at each end of a lintel to prevent moisture cascading over the ends into the cavity and onto the inside wall.

The use of Stop Ends quickly and economically introduce a lintel feature which removes the dangers that could occur with volumes of water being directed into the cavity.

STOP END SOLUTION

Keystone Stop Ends are available in two standard sizes. Stop Ends can be incorporated into the moulded base of the lintel by a butyl anchoring strip enabling the Stop End to be secured towards the end of the lintels in the most appropriate position to suit the masonry perp joint. When fitted discharge from lintels is directed through brickwork weeps.

WHY STOP ENDS ARE USED?

The Building Research Establishment defect action sheet (DAS98) states "If Stop Ends are not used on cavity trays or lintels acting as cavity trays, rain water discharge particularly in cavity filled walls, may wet the inner leaf, producing dampness of internal walls."

Standard Stop End Specify KZ Stop





STAINLESS STEEL LINTELS

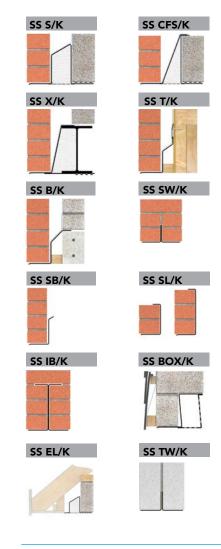
The use of Stainless Steel is ideal when the life expectancy and maintenance programme of a building are key design considerations, for example in specialist laboratory or medical applications, hospitals, residential care homes, schools, prisons and institutional buildings. Stainless steel is suitable in these developments because of its outstanding anti-corrosion properties.

PRODUCT INFORMATION

- All Keystone Stainless Steel Lintels are manufactured from Austenitic Stainless Steel, grade 304 2b to BS EN 10088-Part 2 Astm 240 (European Grade 1.4307).
- Upon request, other grades of stainless steel lintels are available.
- All Keystone loading tables apply to both Stainless Steel and Galvanised Steel lintels, subject to lintel width availability.
- All Keystone Stainless Steel lintels are made to order, specific to each application.
- All standard steel lintels from Keystone are BBA approved.
- Special lintels are also available in Stainless Steel, made to order.

'British Standard Code of Practice for the use of masonry – part 3; Materials and Components' recommends the use of Stainless Steel Lintels in buildings that are subjected to aggressive environmental conditions and buildings exceeding three storeys.

There is also a requirement for NHBC registered projects to use Stainless Steel Lintels in coastal locations, namely, within 500m of the shoreline.



Lintel Hotlines

UK - 01283 200 150 N.I - 028 8676 2184 ROI - 048 8676 2184

Fax Back Enquiry Forms are available for download at www.keystonelintels.com

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Special Lintels

Special lintels provide the client and architect with a means to personalise a building's design. For over 30 years Keystone have been manufacturing special lintels for the construction industry, helping to make buildings that little bit more special.



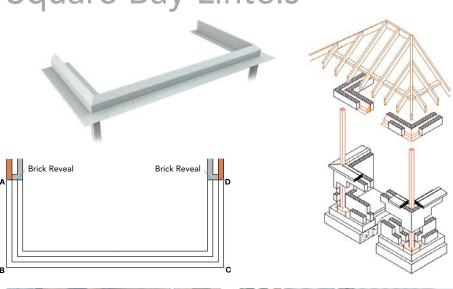
CUSTOM MADE SPECIAL LINTELS

A Keystone special lintel is ideal when something bespoke is required, whether to provide a unique building feature, or to carry an unusual loading condition. With a dedicated team of engineers, Keystone assesses the

loading conditions and then designs the structural lintels, tailor made to the requirements and constraints of the individual project, in the most cost effective manner.

From parabolic, segmental, gothic and full arch lintels, bows, bays, corners and sun-lounge lintels the sky is the limit with Keystone's Special Lintel range.

Square Bay Lintels







DIMENSIONS REQUIRED

Lintel Dimensions		
A to B =	mm	
B to C =	mm	
C to D =	mm	
PLASTER KEY REQUIRED (Please Tick)		

Inside only		
Both sides		
None		

WALL CONSTRUCTION		
Outer Leaf	mm	
Cavity Width	mm	
Inner Leaf	mm	

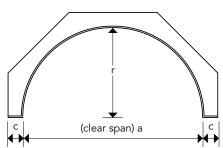
SUPPORT POST	
Height	mm

IMPORTANT NOTE: Do not allow for bearing, this will be added at manufacturing stage. Very accurate measurements required.



Full Arch Lintel





DIMENSIONS REQUIRED

Lintel Dimensions	
Clear Span (a)	mm
Radius (r)	mm
End Bearing (c)	mm

PLASTER KEY REQUIRED (Please Tick)		
Inside only		
Both sides		

None	
WALL CONSTRUC	TION
Outer Leaf	mm
Cavity Width	mm

Inner Leaf mm **IMPORTANT NOTE:**

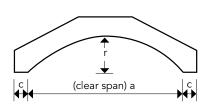
Very accurate measurements required.





Segmental Arch Lintel





DIMENSIONS REQUIRED

Lintel Dimensions	
Clear Span (a)	mm
Rise (r)	mm
End Bearing (c)	mm
End Bearing (c)	mm

PLASTER KEY REQUIRED (Please Tick) Inside only

Both sides	
None	
	•

WALL CONSTRUCTION	
Outer Leaf	mm
Cavity Width	mm
Inner Leaf	mm

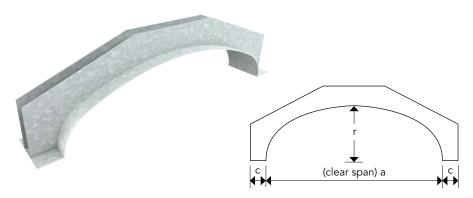
IMPORTANT NOTE:

Very accurate measurements required.



MKeystone

Parabolic Arch Lintel







DIMENSIONS REQUIRED

Lintel Dimensions	
Clear Span (a)	mm
Rise (r)	mm
End Bearing (c)	mm

PLASTER KEY REQUIRED (Please Tick)

Inside only	
Both sides	
None	

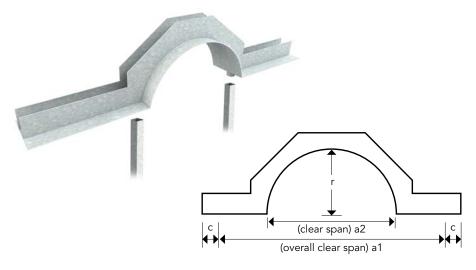
WALL CONSTRUCTION

Outer Leaf	mm
Cavity Width	mm
Inner Leaf	mm

IMPORTANT NOTE:

Very accurate measurements required.

Venetian Arch Lintel







DIMENSIONS REQUIRED

Lintel Dimensions	
Overall Clear Span (a1)	mm
Clear Span (a2)	mm
Rise (r)	mm
End Bearing (c)	mm

PLASTER KEY REQUIRED (Please Tick)

Inside only	
Both sides	
None	

SUPPORT POST (if required)

Height	mm
WALL CONSTRUCTION	
Outer Leaf	mm
Cavity Width	mm
Inner Leaf	mm
Arch type please tick	'

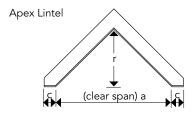
MPORTANT NOTE:

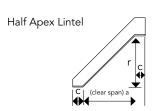
Very accurate measurements required.



Apex & Half Apex Lintel











DIMENSIONS REQUIRED

Lintel Dimensions	
Clear Span (a)	mm
Rise (r)	mm
End Bearing (c)	mm

PLASTER KEY REQUIRED (Please Tick)

Inside only	
Both sides	
None	

WALL CONSTRUCTION

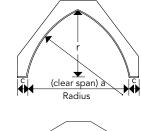
Outer Leaf	mm
Cavity Width	mm
Inner Leaf	mm

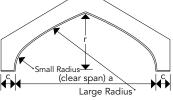
IMPORTANT NOTE:

Very accurate measurements required.

Gothic Arch Lintel











DIMENSIONS REQUIRED

Lintel Dimensions	i
Clear Span (a)	mm
Rise (r)	mm
End Bearing (c)	mm
RADIUS TYPE (Ple	ease Tick)
Single	
Double	
SINGLE RADIUS (If known)	
Radius	
DOUBLE RADIUS (If known)	
Large Radius	
Small Radius	

PLASTER KEY REQUIRED (Please Tick) Inside Only Both Sides None

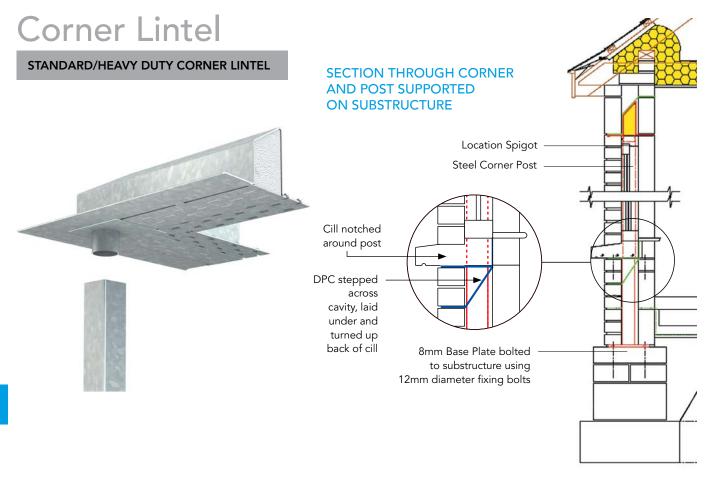
WALL CONSTRUCTION

Outer Leaf	mm
Cavity Width	mm
Inner Leaf	mm

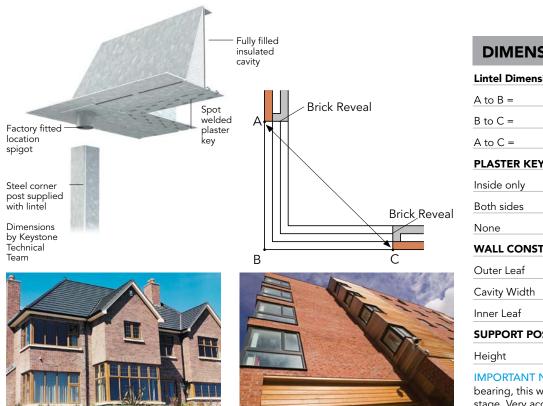
IMPORTANT NOTE:

Very accurate measurements required.

Keystone



EXTRA HEAVY DUTY CORNER LINTEL



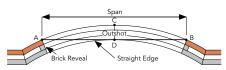
DIMENSIONS REQUIRED

DIMENSIO	43 KEGOIKED
Lintel Dimensions	
A to B =	mm
B to C =	mm
A to C =	mm
PLASTER KEY REQUIRED (Please Tick)	
Inside only	
Both sides	
None	
WALL CONSTRUCT	ION
Outer Leaf	mm
Cavity Width	mm
Inner Leaf	mm
SUPPORT POST	
Height	mm
•	: Do not allow for added at manufacturing measurements required

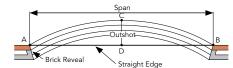








Bow Lintel with Non Projecting Reveals







DIMENSIONS REQUIRED

Lintal D	imansions

A to B =	mm
C to D =	mm

REVEALS (Please Tick)

Projecting	
Non-projecting	

PLASTER KEY REQUIRED (Please Tick)

Inside only	
Both sides	
None	

WALL CONSTRUCTION

Outer Leaf	mm
Cavity Width	mm
Inner Leaf	mm

SUPPORT POST

Height	mm

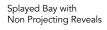
IMPORTANT NOTE: Do not allow for bearing, this will be added at manufacturing stage. Very accurate measurements required.

Splayed Bay Lintel



Splayed Bay with Projecting Reveals











DIMENSIONS REQUIRED

FILLER DILLIGHSIONS	Lintel	Dimensions
---------------------	--------	------------

A to B =	mm
B to C =	mm
C to D =	mm
A to D =	mm
A to C =	mm
B to D =	mm

REVEALS (Please Tick)

Projecting	
Non-projecting	

PLASTER KEY REQUIRED (Please Tick)

Inside only	
Both sides	
None	

WALL CONSTRUCTION

Outer Leaf	mm
Cavity Width	mm
Inner Leaf	mm
SUPPORT POST	mm
Height	

IMPORTANT NOTE: Do not allow for bearing, this will be added at manufacturing stage. Very accurate measurements required.

MKeystone

Sun Lounge Lintels

It is universally recognised amongst home owners and house builders that a sun lounge is a more practical, user friendly room than a conservatory. Furthermore, a sun lounge floor area can be included in the overall measurement of your house size, adding much more value to your home.



WHAT DOES A SUN LOUNGE OFFER YOU?

A Sun Lounge Lintel is an easy way to add space at low cost when building a new house, or extending a property. An extra room rather than an add-on, a Sun Lounge is comfortable all year round while allowing you to watch the seasons come and go in comfort.

A Sun Lounge will blend with the existing appearance of your home. It is easy to construct, using materials similar to your house. Also, it adds genuine floor space, it is structurally sound and it adds value immediately.

WHAT DO KEYSTONE OFFER?

The construction of a Sun Lounge has been simplified by the introduction of a Keystone Lintel. It is a one piece unit which eliminates the need for local engineering and allows architects to design the Sun Lounge to suit the property cost effectively.

The Keystone Sun Lounge Lintel is designed and delivered ready for erection.

SUN LOUNGE OR CONSERVATORY?

A Sun Lounge is more competitively priced than a conservatory, is more visually appealing, is easier to clean, and is not a bolt on 'extra'.

- Much better heat retention in winter
- Protection from the summer sun
- Reduced noise compared to a conservatory roof





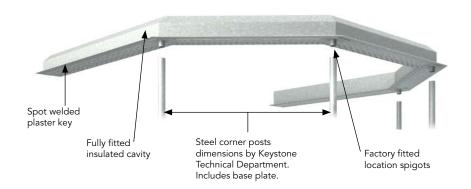
Lintel Hotlines

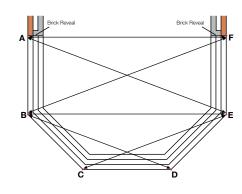
UK - 01283 200 150 N.I - 028 8676 2184 ROI - 048 8676 2184

Fax Back Enquiry Forms are available for download at www.keystonelintels.com



Standard Sun Lounge Lintel





DIMENSIONS REQUIRED

Lintel Dimensions		
A to B =	mm	
B to C =	mm	
C to D =	mm	
D to E =	mm	
E to F =	mm	
A to F =	mm	
A to E =	mm	
B to F =	mm	
B to E =	mm	
C to E =	mm	
B to D =	mm	

PLASTER KEY REQUIRED (Please Tick Inside only Both sides None

WALL CONSTRUCTION	
Outer Leaf	mm
Cavity Width	mm
Inner Leaf	mm
SUPPORT POST	
Height	mm

STA		DD	CIT	EC
JIA	NUI	1KD	312	E3

Sun Lounge	Internal Width	Internal Length
Туре А	3 metres	3 metres
Туре В	3 metres	3.6 metres
Туре С	3.6 metres	3.6 metres
Type D	3.6 metres	4 metres
Туре Е	4 metres	4 metres
Туре F	4 metres	4.6 metres

MAKING IT EASY

The sun lounge lintel can be supplied in any size to suit your requirements. FASTRACK AutoCAD files can be downloaded from our website at: www.keystonelintels.com/autocad









Apex Sun Lounge Lintel







DIMENSIONS REQUIRED

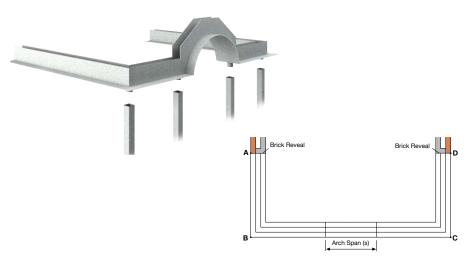
Lintel Dimensions		
A to B =	mm	
B to C =	mm	
C to D =	mm	
C +o E =	mm	

OTHER DIMENSIONS

Height from top of substructure to underside of lintels (H)	mm
External frame width of patio doors if applicable (W)	mm
Roof pitch	mm

IMPORTANT NOTE: Do not allow for bearing, this will be added at manufacturing stage. Very accurate measurements required.

Venetian Sun Lounge Lintel







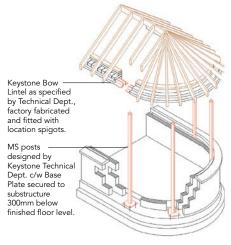
DIMENSIONS DECLIDED

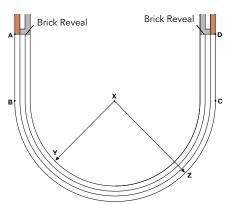
DIMENSIONS	RECOURED
Lintel Dimensions	
A to B =	mm
B to C =	mm
C to D =	mm
ARCH DIMENSIONS	
Arch Span (s) =	mm
Rise (r) =	mm
SUPPORT POST	
Height	mm
SUN LOUNGE ARCH	ТҮРЕ
Description	
PLASTER KEY REQU	RED (Please Tick)
Inside only	
Both sides	
None	
WALL CONSTRUCTION	DN .
Outer Leaf	mm
Cavity Width	mm

IMPORTANT NOTE: Do not allow for bearing, this will be added at manufacturing stage. Very accurate measurements required.



Bow Sun Lounge Lintel









DIMENSIONS REQUIRED

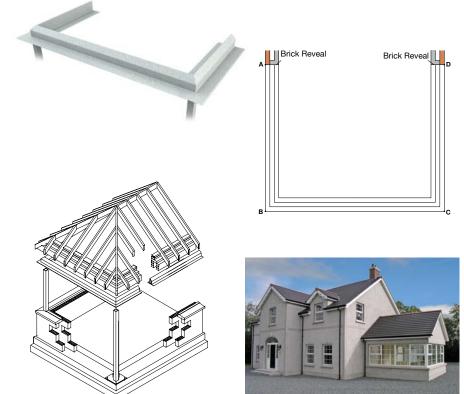
Lintel Dimensions	
A to B =	mm
B to C =	mm
C to D =	mm
X to Y =	mm
X to $Z =$	mm
SUPPORT POST	
Hoight	mm

PLASTER KEY REQUIRED (Please Tick) Inside only Both sides None

WALL CONSTRUCTION	
Outer Leaf	mm
Cavity Width	mm
Inner Leaf	mm

IMPORTANT NOTE: Do not allow for bearing, this will be added at manufacturing stage. Very accurate measurements required.

Square Bay Sun Lounge Lintel



DIMENSIONS REQUIRED

Lintel Dimensions		
A to B =	mm	
B to C =	mm	
C to D =	mm	
PLASTER KEY REQUIRED (Please Tick)		

Inside only	
Both sides	
None	

WALL CONSTRUCTION

Outer Leaf	mm
Cavity Width	mm
Inner Leaf	mm

SUPPORT POST		
Height	mm	

IMPORTANT NOTE: Do not allow for bearing, this will be added at manufacturing stage. Very accurate measurements required.



Standard Sun Lounge Construction Data

CONSTRUCTION DETAILS

Provide 150mm fibreglass quilt insulation between roof rafters and collar ties. Insulation to be carried over top of cavity wall and pushed into soffit box to prevent a cold bridge. Install Cullen G400 eaves ventilators to provide a continuous air path for roof space ventilation between roof and insulation and roof underlay at eaves equivalent to 10,000mm/m² with Cullen G1200 over facia ventilator to provide ventilation to roof space equivalent 10,000mm²/m in accordance with Building Regs. Approved Document F and or BS 5252. Fixed in accordance with manufacturers instructions.

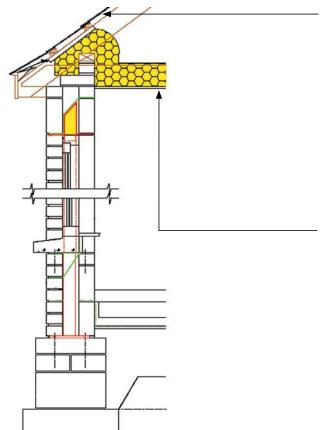
Provide stepped cavity tray across wall directly above Code No.4 flashing, where new roof abuts wall. Note all lead to be treated with patination oil. Rainwater goods facia and soffit to match existing. RC cill with DPC @ rear, ends and under. Wall DPC located min. 150mm above ground level. 300mm solid blockwork footings.

250mm x 600mm concrete foundation. Form new opening from existing dwelling into Sun Lounge to client's requirements.

Provide vertical DPC where Sun Lounge window abuts existing wall. Where new wall abuts existing, new cavity to be continuous with existing cavity. Provide 35mm polystyrene insulation between MS post and against inner leaf where post is inside cavity, to prevent a cold bridge. All glazed panels to doors and side panels with glazing less than 1500mm above floor or ground level to be safety glass to BS EN 12600: Class B and C.

Provide 300mm cavity wall construction with 60mm Rigid Polystyrene Insulation - Wall ties with insulation clips to be spaced 750mm horizontal and 450mm vertical CRS. Form new external steps @ doorway to comply with current Building Regs. Any new heating pipes to be insulated with an insulation of thickness of not less than the diameter of the pipe - insulation to BS 5422.

Provide 100mm dia stormwater drain, laid to fall 1:60, drain pipe to be surrounded with 150mm pea gravel. All drain pipes to comply with BS 4660 - connected to existing system.



ROOF CONSTRUCTION

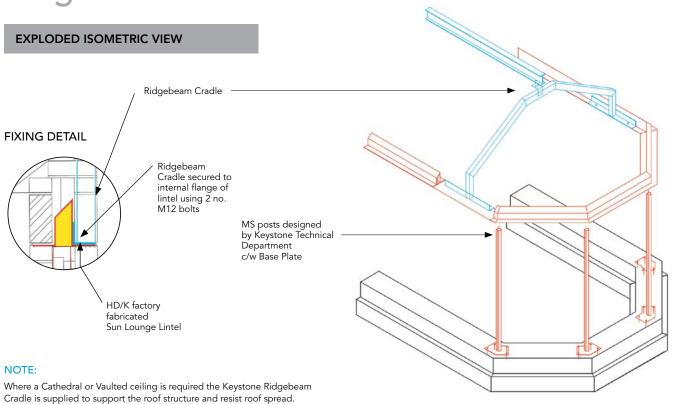
Slates or tiles to match existing on 25×50 mm battens on one layer sarking felt on 38×150 mm rafters @ 400mm CRS with 38×50 mm battens to U/S of rafters to maintain 50mm airgap within roof construction when incorporating 150mm fibre glass quilt insulation. 50×100 mm Ridge Plate shot fixed to T/S ridge beam. 50×100 mm Wall Plate securely strapped down to wall using 5×30 mm galv ms straps by Cullen or equal @ 1200mm CRS. 100×25 mm diagonal bracing positioned both sides of roof. 38×100 mm collar ties @ 400mm CRS. 50×250 mm hip rafters. TG and V redwood sheeting ceiling painted with Class 1 SSF varnish. All structural timber to be C16 or greater and must be stamped accordingly.

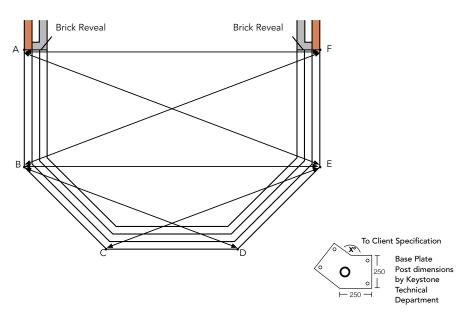
STRUCTURAL RIGIDITY

- Roof Anchorage First rafter and collar tie to be bolted to main wall at 450mm CRS using Rawl bolts or similar proprietary fixing.
- MS support posts and factory fitted Base Plate to be bolted down on top of solid footings built up to 300mm below finished floor level.
- Racking resistance provided using 9mm plywood secured to U/S of rafters and collar ties prior to any decorative finishes.
- Where a raised or vaulted ceiling is required a Keystone Ridge Beam Cradle must be used.



Ridge Beam Cradle









DIMENSIONS REQUIRED

Lintel Dimensions		
A to B =	mm	
B to C =	mm	
C to D =	mm	
D to E =	mm	
E to F =	mm	
A to F =	mm	
A to E =	mm	
B to F =	mm	
B to E =	mm	
C to E =	mm	
B to D =	mm	

PLASTER KEY REQUIRED (Please Tick)		
Inside only		
Both sides		
None		
WALL CONSTRU	UCTION	
Outer Leaf	mm	

WALL CONSTRUCTION		
Outer Leaf	mm	
Cavity Width	mm	
Inner Leaf	mm	
SUPPORT POST		
Heiaht	mm	

MKeystone

Brick Slip Feature Lintels

Keystone Brick Slip Feature Lintels are a one piece prefabricated unit, manufactured bespoke to order, achieving even the most challenging architectural designs.



CUSTOM MADE BRICK SLIP FEATURE LINTELS

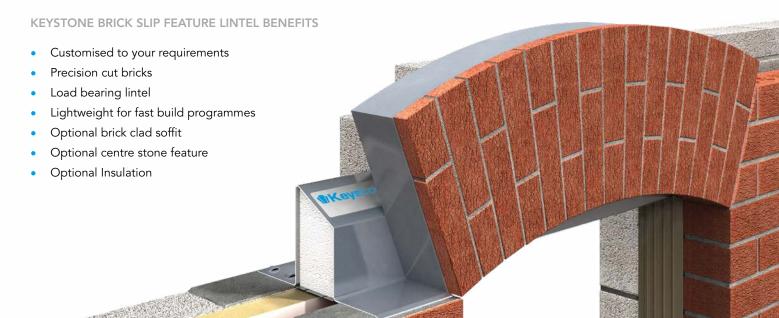
Keystone provides a technically advanced solution for an extensive range of brick slip installations including arches, panels, soffits and architectural features.

Produced offsite as a one piece prefabricated unit, the patented Keystone system ensures maximum performance thanks to the unique adhesion process

Keystone receives a consignment of the brick being used onsite. This brick is then tailored to suit the client's design and fixed to Keystone's galvanised and powder-coated structural steel elements. The finished Brick Slip Feature Lintel joins seamlessly with the already constructed brickwork.

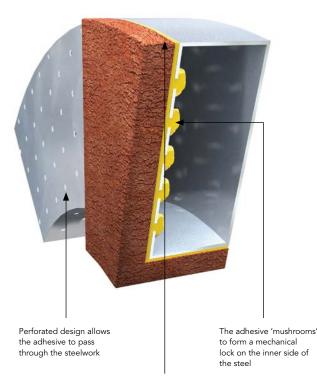








Patented Brick Slip System



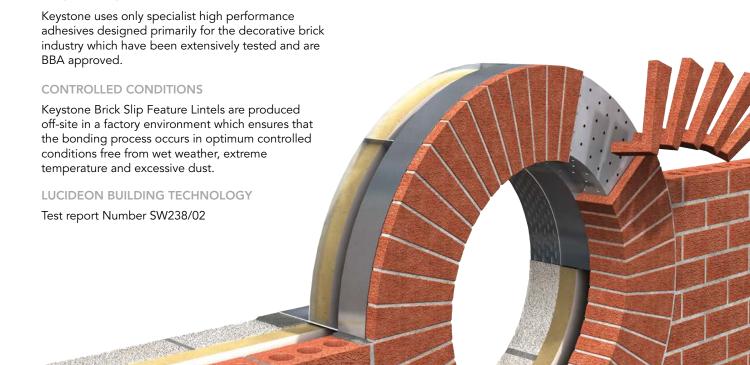
Brick slips are bedded in a high performance BBA approved adhesive With thousands of installations completed over the past decade the system is a proven and reliable solution which provides maximum adhesion of the brick slips.

The patented design of the perforated steelwork interfaces with the adhesive allowing the adhesive to pass through and form a mushroom on the inside of the steel creating a physical lock.

Independent testing carried out by Lucideon has verified that in destructive testing there were no failures in the steel / adhesive interface.

"Keystone provides a totally bespoke service for even the most complex brick slip project."

BRICK ADHESIVE





Brick Slip Arch Solutions

Keystone specialises in producing brick slip arch solutions for both domestic and commercial applications. Arches of up to 12m span have been produced therefore eliminating the brick cutting process onsite.

KEYSTONE'S SEGMENTAL ARCH BRICK SLIP FEATURE LINTEL



KEYSTONE'S FLAT ARCH BRICK SLIP FEATURE LINTEL

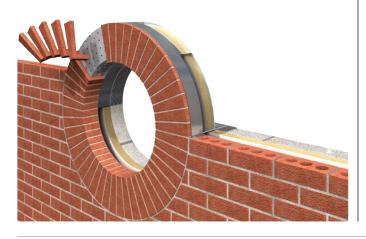


KEYSTONE'S GOTHIC ARCH BRICK SLIP FEATURE LINTEL





KEYSTONE'S FULL BULLSEYE ARCH BRICK SLIP FEATURE LINTEL



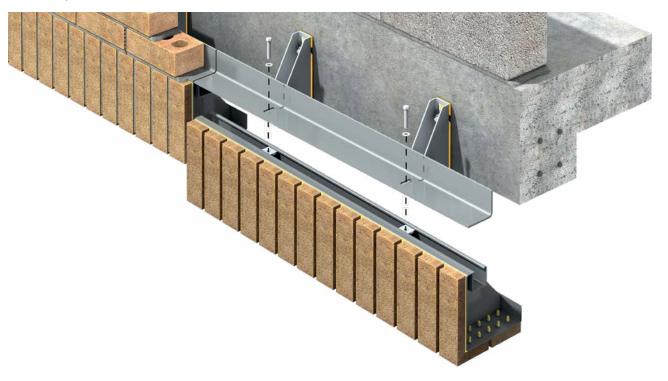
KEYSTONE'S APEX ARCH BRICK SLIP FEATURE LINTEL





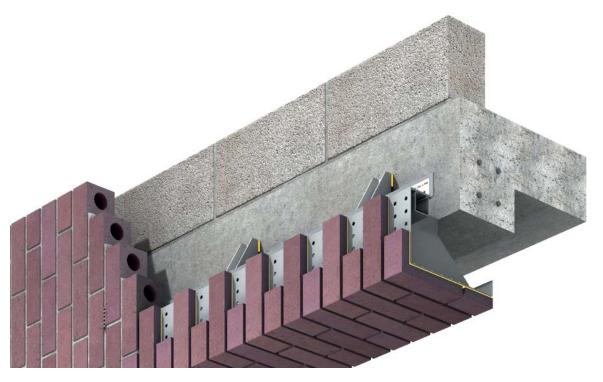
Brick Slip Soffit Solutions

Keystone offers a range of brick slip soffit solutions with a bespoke design and technical service.



By combining our Keystone masonry support system with bespoke steel components we produce single and double sided soffit systems which are ideal for runs of any length.

This versatile approach can adapt to suit the particular building frame and in each case Keystone offer a highly practical solution onsite.





Brick Slip Panel Solutions

Keystone's bespoke components use our patented adhesion system and are delivered to site as a complete unit ready for installation and final pointing.



STEP 1

The brick slip panel is positioned, fixed and built into the outer skin.



STEP 2

The brick slips are pointed to ensure a seamless appearance.

Bespoke Brick Slip Solutions

solution for this complex brickwork project on new student accommodation at Liverpool University.





Featured Brick Slip Projects



















Masonry Supports

KEYSTONE MASONRY SUPPORT SYSTEMS

A range of systems suitable for supporting any outer leaf material: brickwork, fairface blockwork, rendered blockwork, cut and reconstituted stone. The systems can be fixed back to reinforced concrete cast-in channel and steel sections.





RB/K LINTEL

For use with integral concrete ring beams. The RB/K type lintel must be bolted to the concrete ring beam at 400mm c/c using M16 anchor bolts.

The RB/K type range can be supplied to facilitate various cavity widths: eg specify RB/K-50, RB/K-70, RB/K-90.

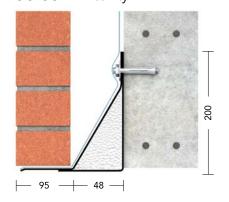
DAMP PROOFING

Provide a damp proof course over all lintels. For more guidance please see our on-line brochures or contact our technical team.



RB/K 50			
Manufactured length 150mm increments	600- 1500	1650- 3000	3150- 4800
Height 'h'	200	200	200
Thickness	2.5	2.9	3.2
Total UDL kN/m	7.5	7.5	7.5

50-65mm cavity

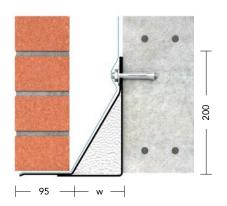


RB/K W (Specify 75mm or 100mm cavity

Manufactured length 150mm increments	600- 1500	1650- 3000	3150- 4800
Height 'h'	200	200	200
Thickness	2.5	2.9	3.2
Total UDL kN/m	7.5	7.5	7.5

W = cavity width of 75mm or 100mmOrder RB/K W and specify cavity width

Specified cavity width



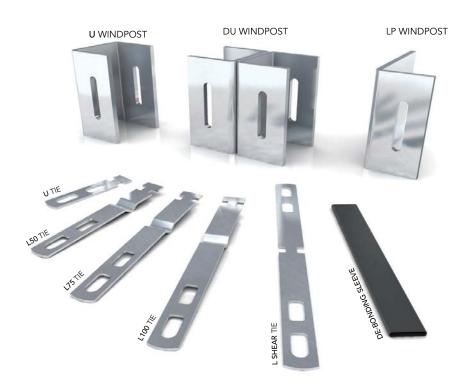
MKeystone

Windposts

Keystone Windposts span vertically between floors to provide additional lateral support for large panels of brickwork or large panels with openings. Keystone manufacture three types of windposts.



Stainless steel windposts for a range of loads



U Windpost

The U windpost is a channel section designed for standard loading conditions and is installed within the cavity.

DU Windpost

The DU Windpost is a "back to back" channel section designed for heavier loading conditions and is installed within the cavity.

LP Windpost

The LP Windpost is an "L" shaped section designed to suit a range of loading conditions and is built into the inner skin of the cavity wall.

Material Specification

Keystone Windposts are manufactured from grade 304 stainless steel.

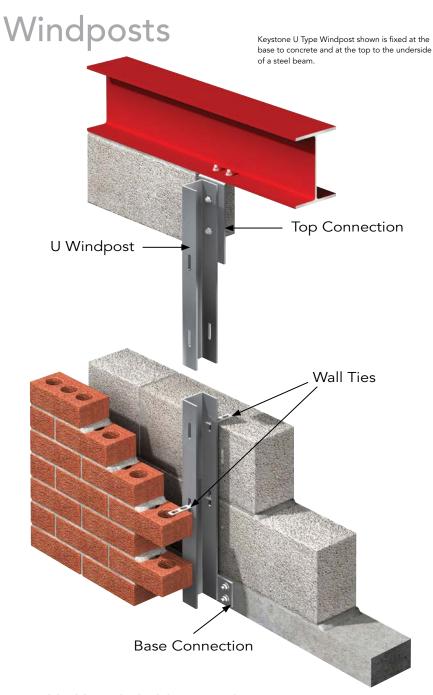
The Keystone Technical Team will provide full product specification and schedules.

Lintel Hotlines

UK - 01283 200 150 N.I - 028 8676 2184 ROI - 048 8676 2184

Fax Back Enquiry Forms are available for download at www.keystonelintels.com





WINDPOST CONNECTIONS & WALL TIES

All Keystone Windposts are supplied with specifically designed base and top connections. They are also supplied with a suitable number of wall-ties which will vary in relation to the post type used and the cavity width. There are five types of wall ties available.

U Tie	For use with U & DU Windposts.
L50	Tie – For use with LP Windposts (50mm cavity).
L75 Tie	For use with LP Windposts (75mm cavity).
L100 Tie	For use with LP Windposts (100mm cavity).
L Shear Tie	For use with LP Windposts.

Note: L Shear Tie can be supplied with a de-bonding sleeve if the windpost is positioned at a vertical movement joint.

DU Windpost





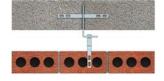
U Windpost





LP Windpost





Signature Projects

A selection of Keystone's bespoke design projects



Special Roof Design

Award winning country home with elegant proportions.

PROJECT DETAILS

Keystone Engineer created an exceptional structural steel roof as well as a two storey bowed lintel frame and two arched lintels for the stone quarters. The steel roof structure spans 19 metres in length, 12 metres wide and has a total height of 2.8 metres.

Before the structure went to site the full steel frame was erected in Keystone's manufacturing facilities to ensure it could be slotted perfectly into place. The frame was then dismantled and delivered to site by Keystone. This magnificent steel roof structure helps make this project a bit more special.

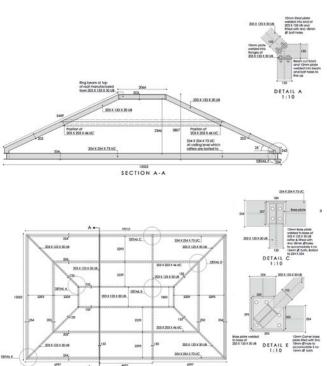
Architect Des Ewing has successfully softened the impact of the sheer size and newness of this dwelling by creating a playful mix of old and new architecture.

The main house is linked to a smaller stone wing by a curved gallery, lending the building a much more organic feel typical of older houses that have spread and extended over time.



Special Roof Design	
Client :	Private
Architect :	Des Ewing
Contractor:	Seaview Developments
Keystone Engine	eer : Chris Patterson





76



Stepped Triple Arch

A decorative entrance porch to a new entertainment complex.

PROJECT DETAILS

Spanning 7.2 metres in length this fully insulated, 400mm wide lintel provides full structural support for the entrance porch. To enhance the overall aesthetics of the bar front, the Keystone Engineer ensured that no steelwork was visible once construction was complete.

The structure also incorporates a steel ladder frame bolted to the vertical support posts. This frame provides a load bearing facility for the decorative wooden framing of the windows and doors.

	EZ I-I

		Tie backs		200mm Long spigots slotting down into posts, post section extending up through internal flange of lintel	Section A-A	Tie backs	
	(300		80	755
		200 x 100 x 5 RHS galvanised posts	All bolt holes to underside of brackets must be counter sunk	100 x 100 x 5 RHS galvanised posts		200 x 100 x 5 RHS galvanised posts	2410
3070	100	100	100 1384	1600	100 1384	100	
	-	Floor level					660

Stepped Triple Arch Lintel	
Client :	M McElroy
Architect :	McCarter Hamill
Contractor :	McElroy
Keystone Engineer :	Chris Patterson

Glazed Gable Apex Sun Lounge

A key feature in this stunning home in Magherafelt.

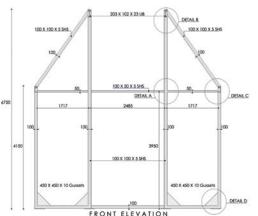
PROJECT DETAILS

Keystone Engineer Paul Graham designed all the steel lintels for this property and was available onsite to assist the architect and builders. He also had to take into consideration the unusual wall construction which consisted of a double cavity of 100mm with two sections of block and one section of brick.

As well as the large Apex sun lounge, many other lintels were used to make this a beautiful family home, including a large 6m wide Arch lintel at the front of the property, a large double storey corner lintel and a ring beam corner lintel at the rear of the property.

Glazed Gable Apex Sun Lounge	
Client :	Private House
Architect :	GM Design
Contractor:	Higgins Construction
Keystone Engineer :	Paul Graham





Keystone

Octagonal Portal Frame

Designed to cater for exclusive wedding ceremonies.

PROJECT DETAILS

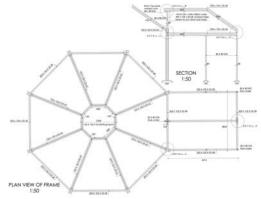
Measuring 16 metres in length, with the main vaulted ceiling spanning 9.7 metres, this deluxe private wedding venue combines modern open space with elegant style.

The Octagonal Portal Frame was manufactured using a variety of steel beams, columns and sections bolted together to create a structural support for the building.



Octagonal Po	tal Frame
Client :	Galgorm Manor Hotel
Architect :	RPP Architects
Contractor:	-
Keystone Engine	er : Kyle Alexander





Glazed Gable Apex

Including cantilevered balcony.

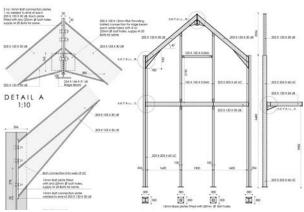
PROJECT DETAILS

Televised in the BBC's "House of the Year", this family home is a quintessential example of Keystone's innovative engineering. Working closely with Architect - Andrew Coulter, Keystone Engineer - Chris Patterson, detailed the unique two storey glazed gable apex with a cantilevered balcony, two story corner lintels and half apex corner lintels.

The apex portal frame is 8.5 metres high and spans 5 metres wide. Keystone also supplied a ridgebeam to bolt back from the apex of the gable frame to provide support for the vaulted ceiling. This diversity of steel framing was created using a combination of structural steel sections and supports.

Glazed Gable	Apex with Balcony	
Client :	Private	
Architect :	Andrew Coulter Architects	
Contractor :	H&J Martin	
Keystone Engine	eer : Chris Patterson	







Continuous Heavy Duty Arches

Agricultural, Food & Bio-Sciences Building.

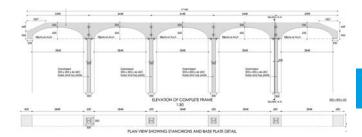
PROJECT DETAILS

The original arches had been blocked up and supported by concrete lintels. The client wanted to reveal the traditional arches of the building and needed a support structure for the brickwork above. Due to the deterioration of the existing brickwork the contractor required further structural support and contacted the Keystone Technical Team to discuss a possible solution.

Steel pins were placed through the original stonework and supported from below. This suspended the upper floor of the building whilst the deteriorated bottom floor stonework was removed. Keystone posts were then put in place and the arches bolted on top. The original brick and stone were then replaced and the structural pins removed leaving Keystone's heavy duty arches to carry the load.

Continuous Heavy Duty Arches	
Client :	Agri-Foods & Bio-Sciences
Architect :	Todd Architects
Contractor:	H&J Martin
Keystone Engine	er : Chris Patterson





Structural Apex Frame

A double height apex window frame.

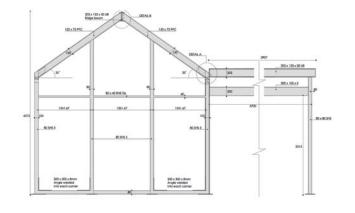
PROJECT DETAILS

G.M. Design Architects called on Keystone's creative lintel department to detail this unique lintel. Keystone Engineer Kyle Alexander, developed the structural steel framework to support the glazed gable apex and the roof structure above the balcony terrace.

Spanning 8 metres long and 4.5 metres high this complex steel frame was constructed from a range of steel sections.

-	

Structural Apex Frame		
Client :	Private	
Architect :	GM Design	
Contractor:	Glebeview Builders	
Keystone Engine	er : Kyle Alexander	



Keystone

Stepped Parabolic Corner

A stepped corner lintel with a parabolic arch.

PROJECT DETAILS

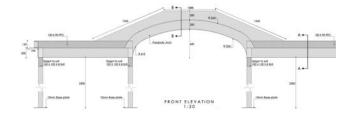
For this project, Keystone Engineer - Kyle Alexander designed a stepped corner lintel with a parabolic arch to suspend over 1 tonne of stone from the outer steel shelf. The lintel was designed to ensure that no steelwork was visible.

This system works by drilling holes into the outer steel shelf. Expansion plugs are then placed into the hanging sandstone and are bolted from above through the holes in the steel shelf. In addition to supporting the load of the hanging stone, the fully insulated lintel carries a 500mm wide wall structure above.

Spanning 7 metres along the front face and returning a further 3 metres at the corner, this special lintel is a prime example of how Keystone lintels can adapt to the client's brief.

Stepped Parabolic Corner		
Client : Private		
Architect :	Diamond Architecture	
Contractor :	Self-build	
Keystone Engine	er : Kyle Alexander	





Angled Apex Frames

Private house, Ballykelly.

PROJECT DETAILS

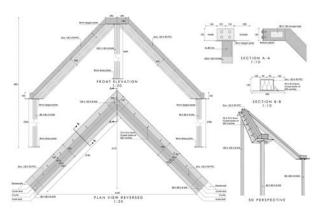
The architect liaised with a Keystone engineer who had to take precise measurements onsite to create two very different but equally stunning Angled Apex Frames.

The Angled Apex Frame measured 4.8 metres high and 4 metres wide and included fully insulated 180mm box sections. The frames had to be delivered to site in two sections, these were bolted onsite via pre-drilled access holes.

The homeowner wanted to create a feature of not only the lintels used but also on the finishes, deciding on a natural stone finish for the outside of the house. Due to the stone finish Keystone had to include welded gusset plates to carry the stonework on the outer leaf and to resist against sliding.

Angled Apex Frames		
Client :	Private	
Architect :	Hamilton Architects	
Contractor:	-	
Keystone Engine	er : Kyle Alexander	







Triple Bow Sun Lounge

An elegant feature for a prestigious project.

PROJECT DETAILS

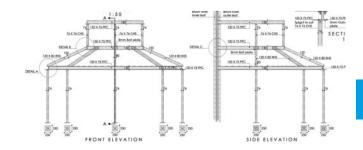
Due to the precise onsite measurements taken by Keystone's Engineer, the full steel structure could be slotted perfectly into place. Two parallel flange channels were rolled 'back to back' to create the 3.3 metre radius bows.

A steel plate which was curved on plan, was welded to the channels to facilitate blockwork on the outer flange. Two additional smaller bows with a radius of 1.25 metres create a lantern effect in the valuted ceiling of the sun lounge.

Spanning 6.5 metres in length with a total height of 4.7 metres this steel frame provides an elegant feature to this prestigious project.



Continuous H	eavy Duty Arches	
Client :	Private	
Architect :	GM Design	
Contractor:	J & D Mooney	
Keystone Engine	er : Odhran McGoldrick	



Cantilevered Walkway

Retrofit balcony and walkway.

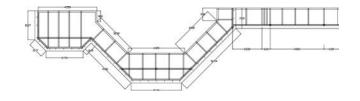
PROJECT DETAILS

The steel structure was manufactured from a mixture of universal beams, square and circular hollow sections bolted to a concrete ring-beam in the existing building. Specially designed fin plate bolted connections secured the walkway to Keystone galvanized steel posts. The outer flange incorporates an extended leaf to facilitate 300mm stonework.

The most notable feature of this project is that, the Keystone engineers measured, designed and detailed every aspect of the walkway. This retrofit walkway proved to be a perfect example of how Keystone's team can be relied upon to design, manufacture and deliver onsite to the clients exact requirements.



Structural Apex Frame		
Client :	Private	
Architect :	_	
Contractor:	John Ladden	
Keystone Engine	er : Odhran McGoldrick	





Venetian Arch Square Bay

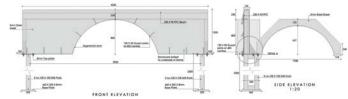
Private house, Derbyshire.

PROJECT DETAILS

Contractor Hardwick Coleman and Whotten came to Keystone Lintels looking for a solution to form the spectacular entrance porch feature for this project in Derbyshire. Keystone Engineer Andy Sharlot had a meeting onsite with the contractor and the reconstituted stone manufacturer to ensure the lintel and the stone would fit together. Andy then designed a bay with a full arch to each side leg and a Venetian arch to the front. The bay was designed to carry a full storey constructed from a 300mm wide cavity wall above the lintel and to support 580mm wide stone underneath the lintel. The lintel was then designed, manufactured and delivered to site and the lintel went up without a problem and all the stone fitted first time. Keystone proved that when something bespoke is required they can manufacture to the exact requirements.

Stepped Parabolic Corner		
Client :	Private	
Architect :	Montague Architects	
Contractor:	Hardwick Coleman & Whotton	
Keystone Engine	eer : Andy Sharlot	





Special Arch Lintels & Colonnade Supports

Complex lintel solutions for a new build mansion

PROJECT DETAILS

Updown court, a neo classic georgian style home designed by US architects John B Scholz, provided enormous opportunities for creative lintel design. Keystone designed and manufactured hundreds of special arch lintels and colonnade supports throughout this magnificent mansion. We also supplied numerous standard, heavy duty and extra heavy duty straight lintels.

Special Arch Lintels & Colonnade Supports		
Client :	Private	
Architect :	John B Scholz	
Contractor:	_	







MKeystone

Cavity Trays

ROBUST AND COST EFFECTIVE CAVITY TRAY SYSTEM

The Keystone Cavity Tray is a lightweight, simple to install and long-lasting solution to preventing dampness from penetrating below the roof line.





RIDGE TRAY



CATCHMENT TRAY



LEFT HAND TRAY

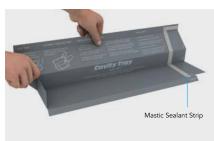


EXTERNAL

INTERNAL CORNER TRAY



RIGHT HAND TRAY



REFURBISHMENT TRAY

UNIQUE PRODUCTS WITH OUTSTANDING BENEFITS

Flexible: Three sizes cover all roof pitches, cavity widths up to 100mm and building materials.

- Off-the-shelf: Pre-creased, flat-packed and easily hand folded onsite.
- Robust: Impact, tear and abuse resistant to last the lifetime of your building.
- Compliant: Meets all current Building Regulations and NHBC requirements.
- Economic: The most cost-effective Cavity Tray system available.
- Durability: Resistant to acid, alkali and sulphate.

Other products available in the range

*****Keystone



Standard Lintels



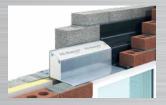
Special Lintels



Sun Lounge Lintels



Brick Slip Feature Lintels



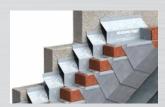
Hi-therm+



Masonry Support



Wind Posts



Cavity Trays



Keylite



Smartroof



GRP Components



Loft Ladders

GB Sales & Service KEYSTONE - SWADLINCOTE

Ryder Close, Cadley Hill Industrial Estate Swadlincote, South Derbyshire DE11 9EU

UK: 01283 200 150

Email: info@keystonelintelsuk.com

NI/ROI Sales & Service KEYSTONE - IRELAND Ballyreagh Industrial Estate,

Cookstown Co. Tyrone BT80 9DG

NI: 028 8676 2184

Email: info@keystonelintels.co.uk

ROI: 048 8676 2184

Email: info@keystonelintels.ie



www.keystonelintels.com











